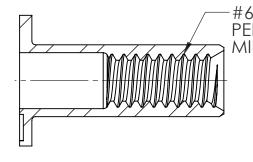


DESCRIPTION REV DATE ECN **TOLERANCE CHANGE** 5/21/09 1186 **UPDATE TO CURRENT** .032 .515 В 6/2/10 1316 **FORMAT** .485 NOM. **NEW FINISH PER SFS-01-001** 1/23/15 1749



#6-32 UNC 2B (NOTE 6) PER ASME B1.1

.189 .185

MINOR DIA .: .104-.114

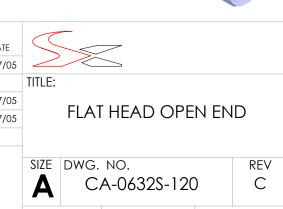
NOTE:

GRIP RANGE: .075 - .120

HOLE SIZE: .190 +.003/-.000 AFTER ALL APPLIED FINISHES.

- INSTALLED LENGTH: .315 REF. 3.
- LUBRICATION: NONE 4.
- INSTALLATION TOOL: SPIN-PULL 5.
- MAY BE PRODUCED TO 3B THREAD CLASS DEPENDING ON THE MANUFACTURING LOT NUMBER OR CUSTOMER REQUIREMENT. SPECIFIC CLASS AVAILABLE UPON REQUEST.





REVISIONS

UNLESS OTHERWISE SPECIFIED: NAME DATE DIMENSIONS ARE IN INCHES TOLERANCES: TOO 12/7/05 DRAWN ANGULAR: MACH±1 BEND ±1 CHECKED TWO PLACE DECIMAL ±.01 TOO 12/7/05 THREE PLACE DECIMAL ±.005 ENG APPR. AJP 12/7/05 MFG APPR. INTERPRET GEOMETRIC Q.A. TOLERANCING PER: ASME Y14.5M-1994 PROPRIETARY AND CONFIDENTIAL COMMENTS: THIS DRAWING, AND THE INFORMATION CON-TAINED HERIN, ARE THE PROPERTY OF SHEREX E-mail: info@sherex.com C1008/C1010/C1110 AND ARE NOT TO BE USED IN ANY MANNER www.sherex.com DETRIMENT TO THE INTEREST OF THE COMPANY FINISH Phone: 866-474-3739 ZINC PLATE W/CLEAR TRIVALENT CHROMATE PER SFS-01-001 NEXT ASSY USED ON SHEREX RESERVES THE RIGHT TO REVISE Fax: 716-875-0358 PART/DRAWING WITHOUT NOTICE. SCALE: 4:1 WEIGHT: .0012 kg SHEET 1 OF 1 APPLICATION DO NOT SCALE DRAWING