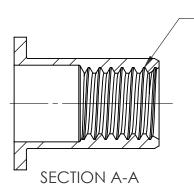


REVISIONS									
REV.	DESCRIPTION	DATE	ECN						
Α	INITIAL RELEASE	8/11/03							
В	UPDATE TO CURRENT FORMAT	6/3/10	1316						
С	NEW FINISH PER SFS-01-001	1/23/15	1749						



-1/2-13 UNC 2B (NOTE 6) PER ASME B1.1 MINOR DIA.: .417-.434

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NOTE:

GRIP RANGE: .050 - .150

2. HOLE SIZE: .625 +.010/-.000 AFTER ALL APPLIED FINISHES.

3. INSTALLED LENGTH: .605 REF.

LUBRICATION: NONE 4.

5. INSTALLATION TOOL: MS 100 SPIN PULL

MAY BE PRODUCED TO 3B THREAD CLASS DEPENDING ON THE MANUFACTURING LOT NUMBER OR CUSTOMER

REQUIREMENT SPECIFIC CLASS AVAILABLE LIPON REQUIEST



			UNLESS OTHERWISE SPECIFIED:							
			INTERPRET GEOMETRIC		NAME	DATE				
				DRAWN	JLA	8/11/03				
				CHECKED			TITLE:			
				ENG APPR.	JLA	8/11/03			N	_
				MFG APPR.	AJP	8/11/03		FLAT HEAD OPE	N FNL	END
				Q.A.						
PROPRIETARY AND CONFIDENTIAL				COMMENTS:	AMENTS:			-		
THIS DRAWING, AND THE INFORMATION CON- TAINED HERIN, ARE THE PROPERTY OF SHEREX			MATERIAL C1008/C1010/C1110	E-mail: info@		om	SIZE D	WG. NO.		REV
AND ARE NOT TO BE USED IN ANY MANNER DETRIMENT TO THE INTEREST OF THE COMPANY. SHEREX RESERVES HE RIGHT TO REVISE	NEXT ASSY	USED ON	FINISH ZINC PLATE W/CLEAR TRIVALENT CHROMATE PER SFS-01-001	www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358			A CA-5013S-150			С
PART/DRAWING WITHOUT NOTICE.	APPLIC	CATION	DO NOT SCALE DRAWING				SCALE:	1.5:1 WEIGHT: .0189 kg	SHEE	T 1 OF 1

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