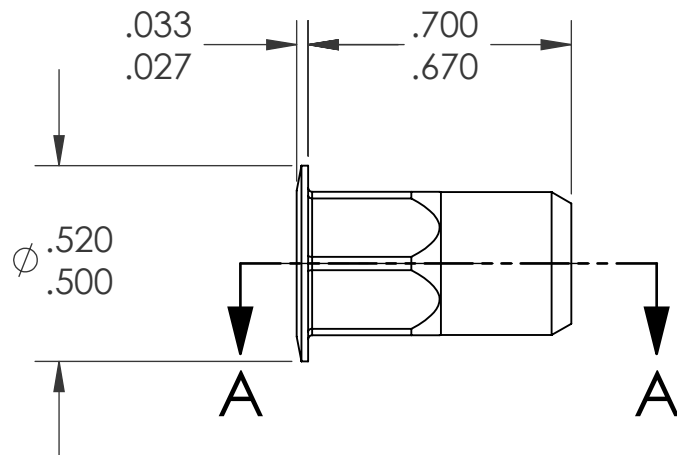
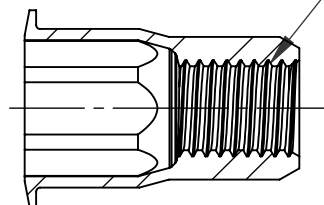
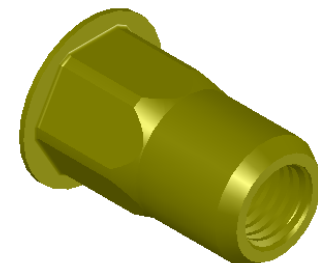
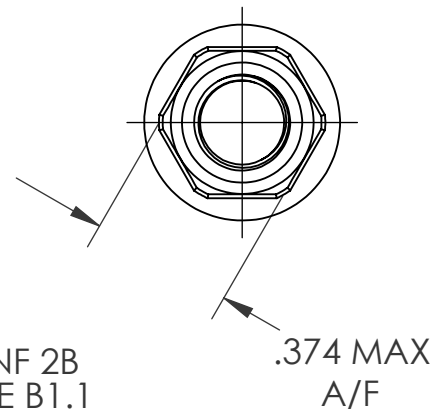




1/4-28 UNF 2B
PER ASME B1.1
MINOR DIA.: .211 - .220



SECTION A-A
SCALE 2 : 1

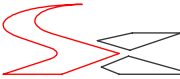


NOTE:

1. GRIP RANGE: .165 - .260
2. HOLE SIZE: .375 +.004/-.000 A/F AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: .400 MAX.
4. LUBRICATION: WAX
5. INSTALLATION TOOL: SSG 802 SPIN SPIN

REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	8/11/03	
B	NEW FINISH PER SFS-01-001, SC2	1/19/15	1739

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE			
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.002	DRAWN	JLA	8/11/03	TITLE: LARGE FLANGE SEMI HEX OPEN END		
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED					
			ENG APPR.	JLA	8/11/03			
			MFG APPR.	AJP	8/11/03			
			Q.A.					
		MATERIAL C1008/C1010	COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358			SIZE DWG. NO. A CAH2-2528-260		REV B
		FINISH ZINC PLATE W/YELLOW TRIVALENT CHROMATE PER SFS-01-001, SC2						
NEXT ASSY	USED ON							
APPLICATION		DO NOT SCALE DRAWING				SCALE: 2:1 WEIGHT:.0044 kg		SHEET 1 OF 1