


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	5/23/05	
B	NEW FINISH PER SFS-01-001, SC2	1/16/15	1737

NOTE:

- GRIP RANGE: .150-.312
- HOLE SIZE: .531 +.006/-.000 AFTER ALL APPLIED FINISHES.
- INSTALLED LENGTH: .425 MAX
- LUBRICATION: WAX
- INSTALLATION TOOL: SSG 803 SPIN SPIN

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			DIMENSIONS ARE IN INCHES TOLERANCES:	DRAWN	NAME	DATE		TITLE:  SMALL FLANGE OPEN END	
			ANGULAR: MACH±1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005	CHECKED	TOO	5/23/05			
				ENG APPR.	TOO	5/23/05			
				MFG APPR.	AJP	5/23/05			
			INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	Q.A.					
			MATERIAL	COMMENTS:			SIZE <b>A</b>	DWG. NO. CAK2-3118-312	REV B
			C1008/C1010	E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358					
			FINISH						
		NEXT ASSY	USED ON	ZINC PLATE W/YELLOW TRIVALENT CHROMATE PER SFS-01-001, SC2				SCALE: 2:1	WEIGHT: .0103 kg
APPLICATION		DO NOT SCALE DRAWING							