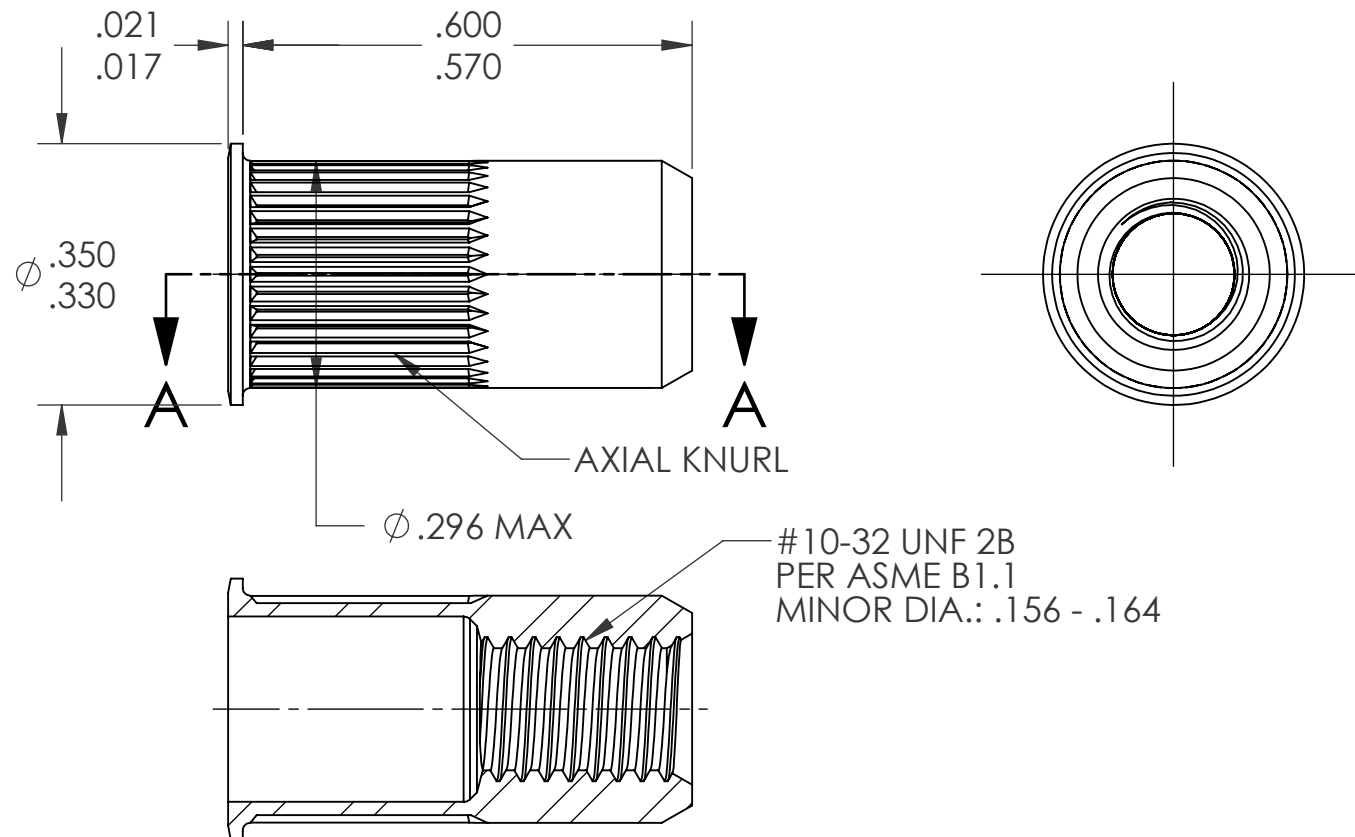


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	4/24/09	1172



SECTION A-A

NOTE:

1. GRIP RANGE: .130 - .225
2. HOLE SIZE: .297 +.006/-.000 AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: .315 MAX.
4. LUBRICATION: WAX
5. INSTALLATION TOOL: SSG 802 SPIN SPIN

PROPRIETARY AND CONFIDENTIAL
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE			
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.002	DRAWN	TWR	4/24/09			
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED					
		MATERIAL 5056 ALUMINUM	ENG APPR.	JVK	4/24/09			
		FINISH NONE	MFG APPR.					
NEXT ASSY	USED ON		Q.A.	JVK	4/24/09	TITLE: SMALL FLANGE OPEN END		
			COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358					
						SIZE	DWG. NO.	REV
						A	CAK3-1032-225	A
APPLICATION		DO NOT SCALE DRAWING				SCALE: 2:1	WEIGHT: kg	SHEET 1 OF 1