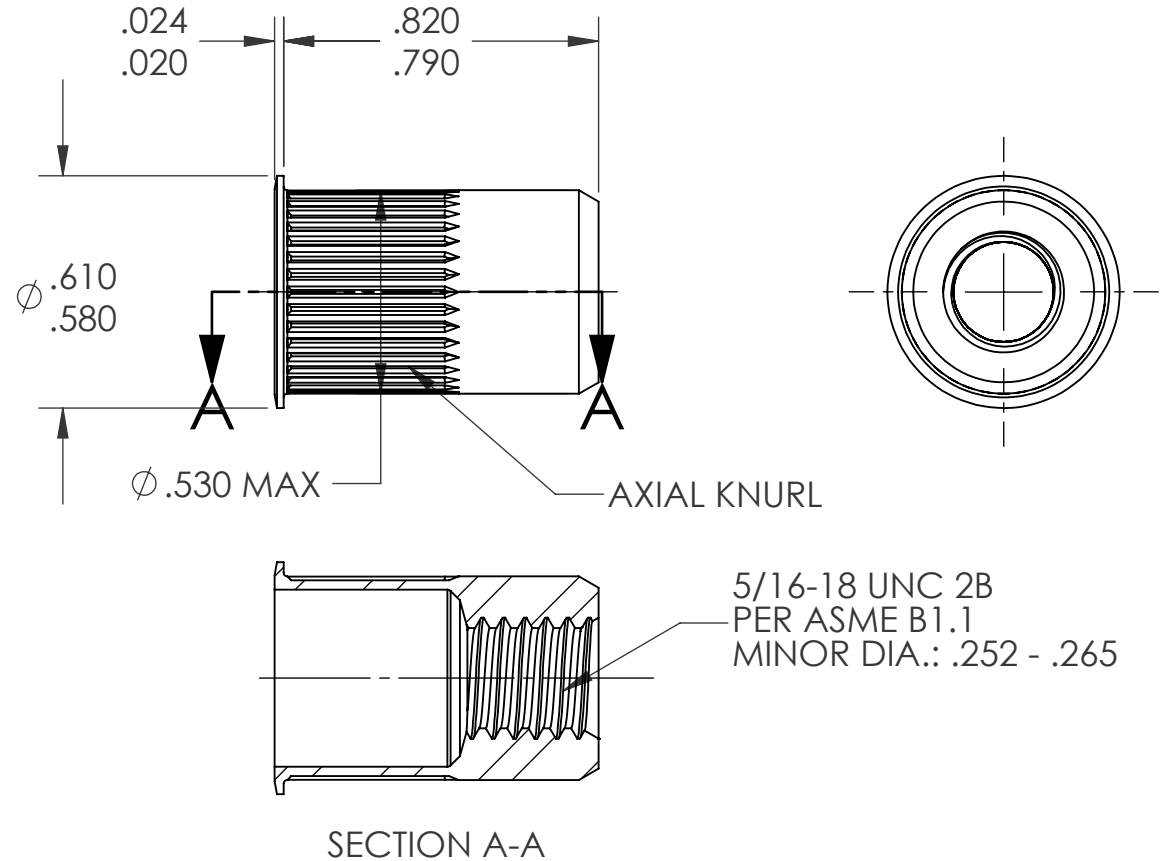
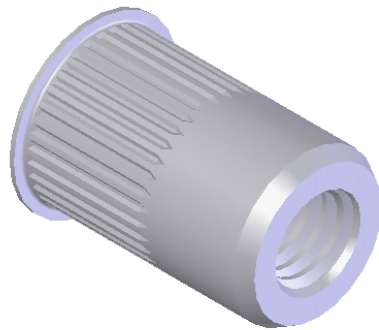



REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	4/24/09	1172



NOTE:

- GRIP RANGE: .150 - .312
- HOLE SIZE: .531 +.006/-.000 AFTER ALL APPLIED FINISHES.
- INSTALLED LENGTH: .425 MAX.
- LUBRICATION: WAX
- INSTALLATION TOOL: SSG 803 SPIN SPIN

PROPRIETARY AND CONFIDENTIAL
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE				
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH± 1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.002	DRAWN	TWR	4/24/09				
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED						
		MATERIAL	ENG APPR.	JVK	4/24/09	TITLE: SMALL FLANGE OPEN END			
		5056 ALUMINUM	MFG APPR.	JVK	4/24/09				
		FINISH	Q.A.						
		NONE	COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358						
NEXT ASSY	USED ON					SIZE	DWG. NO.		REV
						A	CAK3-3118-312		A
APPLICATION		DO NOT SCALE DRAWING				SCALE: 2:1		WEIGHT: kg	SHEET 1 OF 1