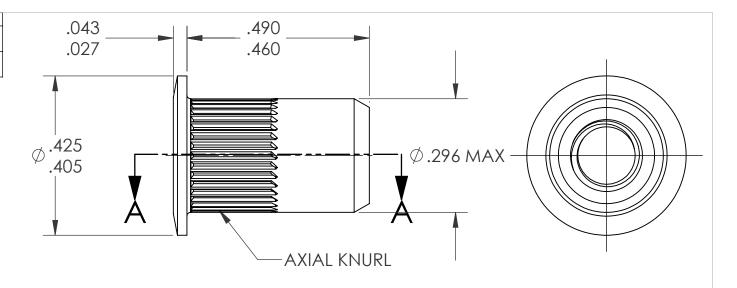
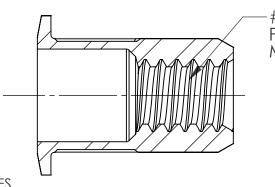
REVISIONS							
REV.	DESCRIPTION	DATE	ECN				
Α	INITIAL RELEASE	4/21/09	1167				



**SECTION A-A** 



-#10-24 UNC 2B PER ASME B1.1 MINOR DIA.: .145 - .156



## NOTE:

GRIP RANGE: .020 - .130

HOLE SIZE: .297 +.006/.000 AFTER ALL APPLIED FINISHES.

INSTALLED LENGTH: .315 MAX. LUBRICATION: NONE 3.

INSTALLATION TOOL: MS 50 SPIN PULL

LATION TOOL: MS 50	SPIN PULL						
			UNLESS OTHERWISE SPECIFIED:  DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH± 1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.002 INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994  MATERIAL 302/303 STAINLESS FINISH	DRAWN	NAME TWR	DATE 4/21/09	
				CHECKED			TI
				ENG APPR.	JVK	4/21/09	. ' '
				MFG APPR.			
DDODDIETADY AND CONFIDENTIAL				Q.A.	JVK	4/21/09	
PROPRIETARY AND CONFIDENTIAL  THIS DRAWING, AND THE INFORMATION CON- IAINED HERIN, ARE THE PROPERTY OF SHEREX IND ARE NOT TO BE USED IN ANY MANNER DETRIMENT OTHE INTEREST OF THE COMPANY.				COMMENTS:			S
				E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358			٥
SHEREX SOLUTIONS RESERVES THE RIGHT TO REVISE PART/DRAWING WITHOUT NOTICE.	NEXT ASSY	USED ON	PASSIVATE				
	APPLICATION		DO NOT SCALE DRAWING				S

ΓITLE:

2

LARGE FLANGE OPEN END

SIZE DWG. NO.

CAL1-1024-130

SCALE: 2:1 WEIGHT: 0024 kg | SHEET 1 OF 1

REV

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