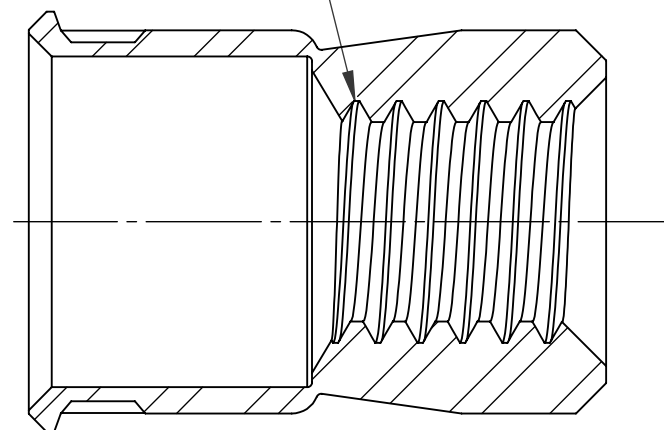
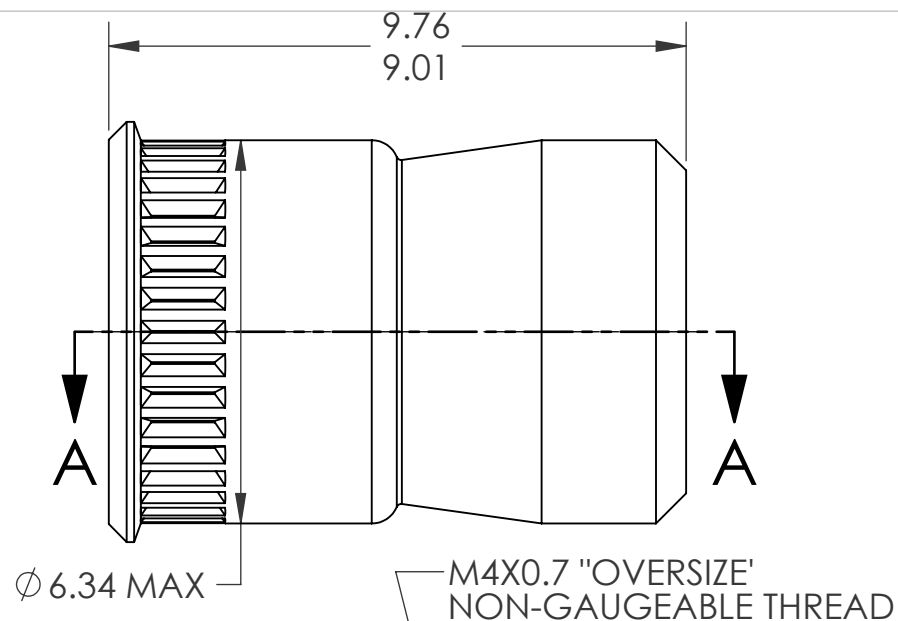
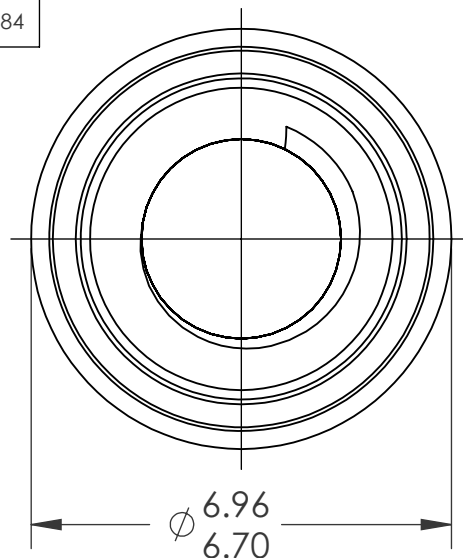
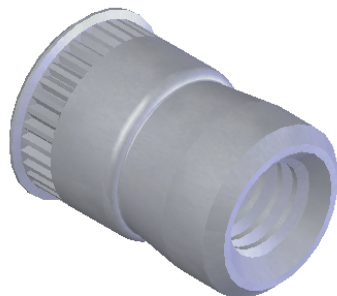


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	5/18/09	1184



SECTION A-A

NOTE:

- GRIP RANGE: 0.76 MIN.
- HOLE SIZE:
 - 0.76 - 2.29 MT'L THICK.: 6.35 AFTER ALL APPLIED FINISHES.
 - 2.31 - 3.15 MT'L THICK.: 6.52 AFTER ALL APPLIED FINISHES.
 - 3.17 - 4.72 MT'L THICK.: 6.74 AFTER ALL APPLIED FINISHES.
 - 4.72 - OVER MT'L THICK.: 6.74 AFTER ALL APPLIED FINISHES.
- INSTALLED LENGTH: N/A
- LUBRICATION: NONE
- INSTALLATION TOOL: SSG 801 SPIN SPIN

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SHEREX SOLUTIONS RESERVES THE RIGHT TO REVISE PART/DRAWING WITHOUT NOTICE.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE			
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH± 1 BEND ±1 ONE PLACE DECIMAL ±0.10 TWO PLACE DECIMAL ±0.05	DRAWN	TWR	5/18/09			
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED			TITLE: CADMIUM FREE SMALL FLANGE SWAGING		
		MATERIAL 6061-T6 ALUMINUM	ENG APPR.	JVK	5/18/09			
		FINISH TIN ALLOY PER ASTM B545	MFG APPR.					
			Q.A.	JVK	5/18/09			
			COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358					
NEXT ASSY	USED ON					SIZE	DWG. NO.	REV
						A	CFT3-470	A
APPLICATION		DO NOT SCALE DRAWING				SCALE: 2:1	WEIGHT: kg	SHEET 1 OF 1