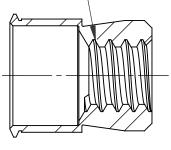
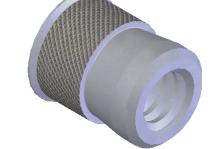


-#10-24 UNC "OVER SIZE" NON-GAUGEABLE THREAD





HOLE SIZE: .297 +.005/-.000 AFTER ALL APPLIED FINISHES. INSTALLED LENGTH: N/A

GRIP RANGE: .062 MIN.

4. LUBRICATION: NONE

NOTE:

2.

3.

5. INSTALLATION TOOL: SSG 802 SPIN SPIN

CECT		N I A	
SEC1	\square	NÆ	\- A

			UNLESS OTHERWISE SPECIFIED:		NAME	DATE
PROPRIETARY AND CONFIDENTIAL THIS DRAWING, AND THE INFORMATION CON- TAINED HERIN ARE THE PROPERTY OF SHEREX AND ARE NOT TO BE USED IN ANY MANNER DETRIMENT TO THE INTEREST OF THE COMPANY. SHEREX SOLUTIONS RESERVES THE RIGHT TO REVISE PART/DRAWING WITHOUT NOTICE.			DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH± 1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.002 INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994 MATERIAL 12L14	DRAWN	JLA	8/11/03
				CHECKED		
				ENG APPR.	JLA	8/11/03
				MFG APPR.	AJP	8/11/03
				Q.A.		
				COMMENTS:		
			FINISH	E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358		
	NEXT ASSY	USED ON	TIN ALLOY PER ASTM B545			

TITLE:

CADMIUM FREE KNURLED BODY SWAGING

SIZE DWG. NO.

CFW2-1024

SCALE: 2:1 WEIGHT:.0013 kg SHEET 1 OF 1

5

APPLICATION 4

3

DO NOT SCALE DRAWING

2

1