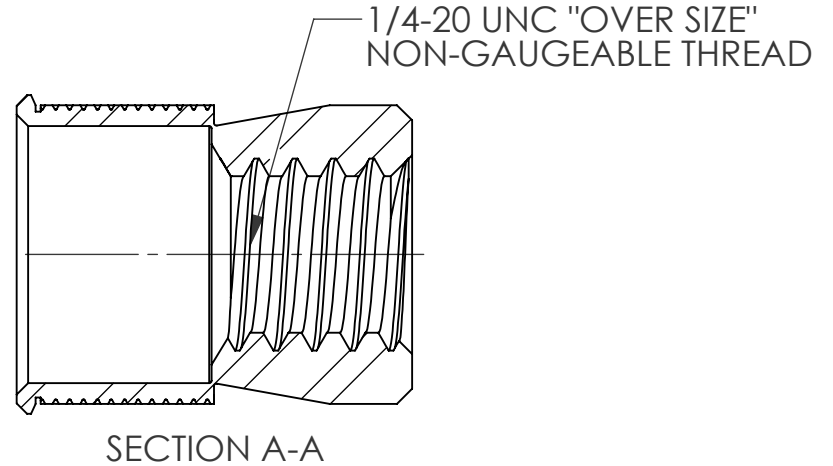
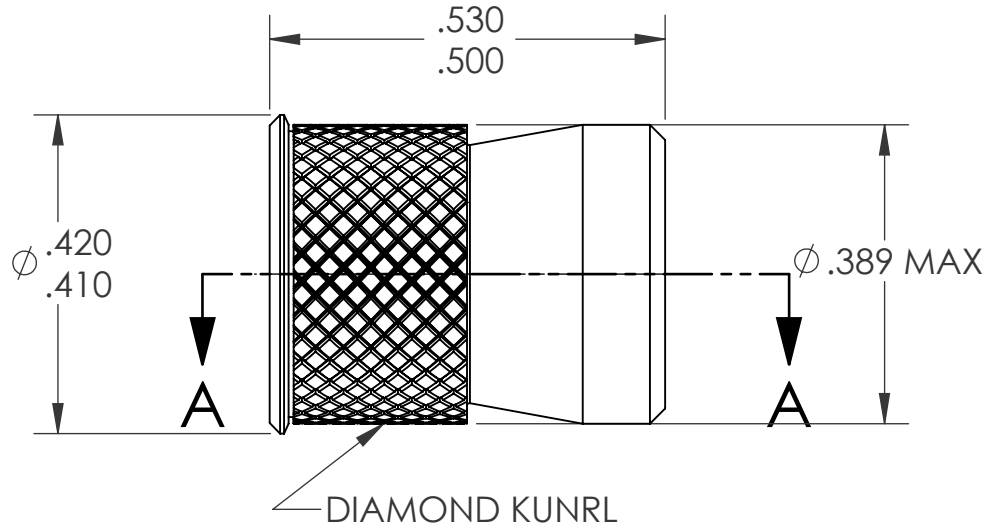
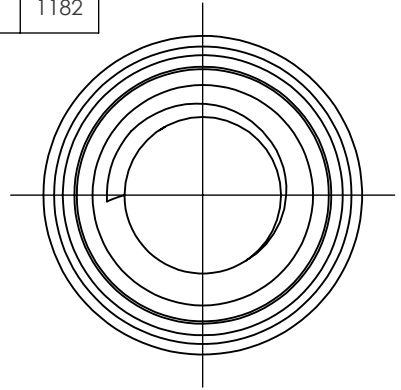
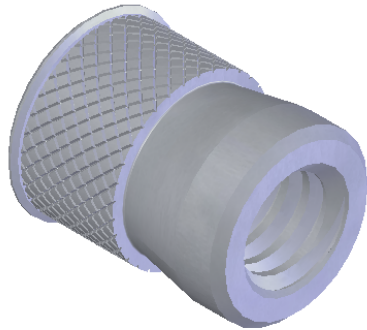


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	5/12/09	1182



NOTE:

- GRIP RANGE: .062 MIN.
- HOLE SIZE: .391 +.005/-.000 AFTER ALL APPLIED FINISHES.
- INSTALLED LENGTH: N/A
- LUBRICATION: NONE
- INSTALLATION TOOL: SSG 802 SPIN SPIN

PROPRIETARY AND CONFIDENTIAL
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ±1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.002		DRAWN	TWR 5/12/09	
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994		CHECKED		
		MATERIAL		ENG APPR.	JVK 5/12/09	
		6061-T6 ALUMINUM		MFG APPR.		
		FINISH		Q.A.	JVK 5/12/09	TITLE: CADMIUM FREE KNURLED BODY SWAGING
NEXT ASSY	USED ON	TIN ALLOY PER PER ASTM B545		COMMENTS:		
APPLICATION		DO NOT SCALE DRAWING		E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358		
				SIZE DWG. NO.	REV	
				A CFW3-2520	A	
				SCALE: 2:1	WEIGHT: .0033 kg	SHEET 1 OF 1