V.	REVISIONS										
· * ·	DESCRIPTION	DATE	ECN								
4	NITIAL RELEASE	10/16/14	1705				1	I	802772 -	1	
		.40	67 A/F		.432 N A/I						
		.44	4/////	/ •		5/16-18 UNC 2B PER ASME B1.1 MINOR DIA.: .252	0/5				
								SEC	CTION .	A-A	
. GF . HC . IN:	RIP RANGE: .031 DLE SIZE: .433 +.004 STALLED LENGTH: . BRICATION: NONE	4/000 A .535 REF E			APPLIED FII	NISHES.		010			
. GF . HC . IN . LU . IN	DLE SIZE: .433 +.004 STALLED LENGTH: .	4/000 A .535 REF E .: FLEX 5F	P/5S SPIN	N PULL				010			
. GF . HC . IN . LU . IN	DLE SIZE: .433 +.004 STALLED LENGTH: . BRICATION: NONE STALLATION TOOL	4/000 A .535 REF E .: FLEX 5F	P/5S SPIN	N PULL				NAME	DATE		
. GF . HC . IN . LU	DLE SIZE: .433 +.004 STALLED LENGTH: . BRICATION: NONE STALLATION TOOL	4/000 A .535 REF E .: FLEX 5F	P/5S SPIN	N PULL		UNLESS OTHERWISE SPECIFIED:	DRAWN		DATE 10/16/14		
. GF . HC . IN . LU . IN	DLE SIZE: .433 +.004 STALLED LENGTH: . BRICATION: NONE STALLATION TOOL	4/000 A .535 REF E .: FLEX 5F	P/5S SPIN	N PULL		UNLESS OTHERWISE SPECIFIED	_	NAME CL	10/16/14	-	
. GF . HC . IN . LU	DLE SIZE: .433 +.004 STALLED LENGTH: . BRICATION: NONE STALLATION TOOL	4/000 A .535 REF E .: FLEX 5F	P/5S SPIN	N PULL		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ±1 TWO PLACE DECIMAL ±.005 INTERPRET GEOMETRIC	DRAWN CHECKED ENG APPR.	NAME		TITLE:	
. GF . HC . IN . LU . IN	DLE SIZE: .433 +.004 STALLED LENGTH: . BRICATION: NONE STALLATION TOOL	4/000 A .535 REF E .: FLEX 5F	P/5S SPIN	N PULL		C 6,950LBF UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH_1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005	DRAWN CHECKED ENG APPR. MFG APPR.	NAME CL JVK	10/16/14	-	EX
. GF . HC . IN . LU . IN	DLE SIZE: .433 +.004 STALLED LENGTH: . BRICATION: NONE STALLATION TOOL READ PROOF LOA	4/000 A .535 REF E .: FLEX 5F AD MEET	P/5S SPIN	N PULL		2 6,950LBF UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ±1 TWO PLACE DECIMAL ±.005 INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994 MATERIAL	DRAWN CHECKED ENG APPR. MFG APPR. Q.A.	NAME CL	10/16/14	TITLE:	EX
. GI . HC . IN . LU	PROPRIETARY AND CO	4/000 A .535 REF E .: FLEX 5F AD MEET	P/5S SPIN	N PULL		Contraction Contra	DRAWN CHECKED ENG APPR. Q.A. COMMENTS:	NAME CL JVK JR	10/16/14 10/16/14 10/16/14	TITLE:	
2. HC 5. IN 5. LU 5. IN	DLE SIZE: .433 +.004 STALLED LENGTH: . BRICATION: NONE STALLATION TOOL READ PROOF LOA	4/000 A .535 REF E : FLEX 5F AD MEET MEET	P/5S SPIN	N PULL E 5 PER		2 6,950LBF UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ±1 TWO PLACE DECIMAL ±.005 INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994 MATERIAL	DRAWN CHECKED ENG APPR. MFG APPR. Q.A. COMMENTS: E-mail: info www.shere Phone: 866	NAME CL JVK JR @sherex x.com 5-474-373	10/16/14 10/16/14 10/16/14 .com	TITLE: SMALL FLANGE FULL H	RE
. GF . HC . IN . LU	PLE SIZE: .433 +.004 STALLED LENGTH: . BRICATION: NONE STALLATION TOOL READ PROOF LOA THIS DRAWING: AND THE INFORMATION TAMED HERIN, ARE THE PROPERTY OF AND ARE NOT TO BE USED IN ANY MAN TO THE INTEREST OF THE COMPANY. SEVERE SOLUTIONS RESERVES THE	4/000 A .535 REF E : FLEX 5F AD MEET MEET	P/5S SPIN S GRAD	N PULL E 5 PER	R SAE J995	2 6,950LBF UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH± 1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005 INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994 MATERIAL C1008/C1010 FINISH	DRAWN CHECKED ENG APPR. MFG APPR. Q.A. COMMENTS: E-mail: info	NAME CL JVK JR @sherex x.com 5-474-373	10/16/14 10/16/14 10/16/14 .com	TITLE: SMALL FLANGE FULL H SIZE DWG. NO. FHK2-3118-157	EX RE A EET 1 C