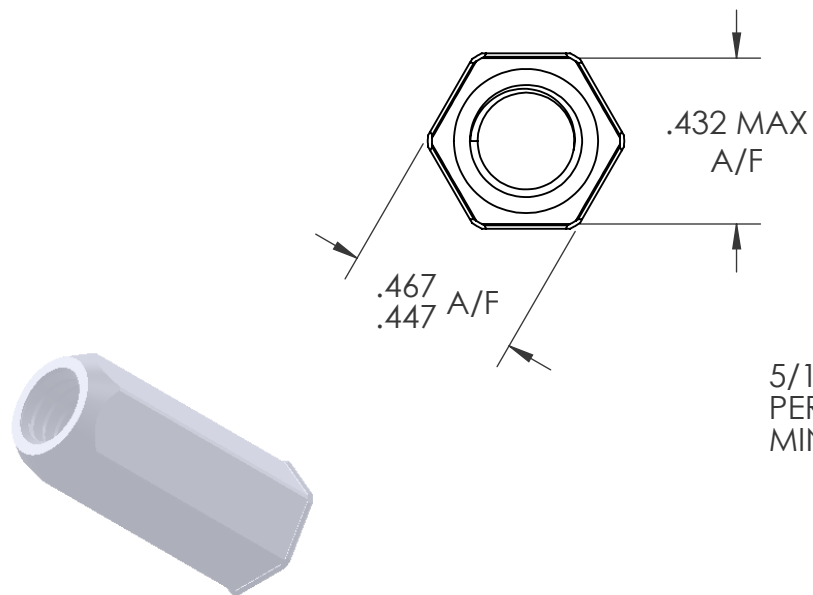
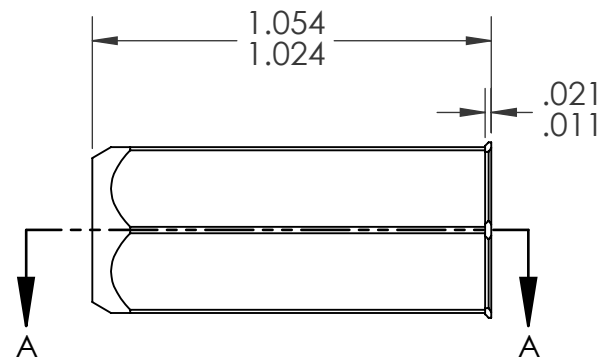


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	10/16/14	1705



5/16-18 UNC 2B
PER ASME B1.1
MINOR DIA.: .252 - .265




SECTION A-A

NOTE:

1. GRIP RANGE: .276- .394
2. HOLE SIZE: .433 +.004/- .000 A/F AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: .535 REF.
4. LUBRICATION: NONE
5. INSTALLATION TOOL: FLEX 5P/5S SPIN PULL
6. THREAD PROOF LOAD MEETS GRADE 5 PER SAE J995: 6,950LBF

PROPRIETARY AND CONFIDENTIAL
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SHEREX SOLUTIONS RESERVES THE RIGHT TO REVISE PART/DRAWING WITHOUT NOTICE.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE				
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ±.1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005	DRAWN	CL	10/16/14				
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED			TITLE: SMALL FLANGE FULL HEX			
		MATERIAL	ENG APPR.	JVK	10/16/14				
		C1008/C1010	MFG APPR.						
		FINISH	Q.A.	JR	10/16/14				
		ZINC PLATE CLEAR TRIVALENT CHROMATE PER SHEREX SFS-01-001	COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358						
NEXT ASSY	USED ON					SIZE	DWG. NO. A FHK2-3118-394		REV A
APPLICATION		DO NOT SCALE DRAWING				SCALE: 2:1		WEIGHT: kg	SHEET 1 OF 1