REV.	REVISIONS									
	DESCRIPTION	DATE	ECN							
A II	NITIAL RELEASE	10/16/14	1705						1.0	54
		.4	67 A/F		.432 N A/I		A A			
						5/16-18 UNC 2B PER ASME B1.1 MINOR DIA.: .252 -	265—			1
NOTE:	RIP RANGE: .276	394 4/000 /	A/F AFTEI 	R ALL A	PPLIED FII	VISHES.			Sectic	NA-A
2. HC 3. INS 4. LUE 5. INS	DLE SIZE: .433 +.004 STALLED LENGTH: . BRICATION: NONE STALLATION TOOL READ PROOF LOA	E .: FLEX 5I	P/5S SPIN 'S GRADE	1 PULL E 5 PER	SAE J995	6,950LBF				
2. HC 3. INS 4. LUE 5. INS	BRICATION: NONE STALLATION TOOL	E .: FLEX 5I	P/5S SPIN TS GRADI	N PULL E 5 PER	SAE J995					
2. HC 3. INS 4. LUE 5. INS	BRICATION: NONE STALLATION TOOL	E .: FLEX 5I	P/5S SPIN IS GRADI	1 PULL E 5 PER	SAE J995	UNLESS OTHERWISE SPECIFIED:		NAME	DATE	5
2. HC 3. INS 4. LUE 5. INS	BRICATION: NONE STALLATION TOOL	E .: FLEX 5I	P/5S SPIN IS GRADI	N PULL E 5 PER	SAE J995	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGUI AR: MACH+ 1 BEND +1	DRAWN	NAME	DATE 10/16/14	
2. HC 3. INS 4. LUE 5. INS	BRICATION: NONE STALLATION TOOL	E .: FLEX 5I	P/5S SPIN IS GRADI	N PULL E 5 PER	SAE J995	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES	CHECKED	CL	10/16/14	-
2. HC 3. INS 4. LUE 5. INS	BRICATION: NONE STALLATION TOOL	E .: FLEX 5I	P/5S SPIN IS GRADI	N PULL E 5 PER	SAE J995	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH_1 BEND ±1 TWO PLACE DECIMAL ±.005 INTERPRET GEOMETRIC	CHECKED ENG APPR.			TITLE:
2. HC 3. INS 4. LUE 5. INS	BRICATION: NONE STALLATION TOOL	E .: FLEX 5I	P/5S SPIN IS GRADI	N PULL E 5 PER	SAE J995	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ±1 TWO PLACE DECIMAL ±.005 INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED ENG APPR. MFG APPR.	CL JVK	10/16/14	-
2. HC 3. INS 4. LUE 5. INS	BRICATION: NONE TALLATION TOOL READ PROOF LOA	E : FLEX 5 AD MEET DNFIDENTIAL	P/5S SPIN IS GRADI	N PULL E 5 PER	SAE J995	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ±1 TWO PLACE DECIMAL ±.005 INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994 MATERIAL	CHECKED ENG APPR. MFG APPR. Q.A.	CL	10/16/14	TITLE:
2. HC 3. INS 4. LUE 5. INS	BRICATION: NONE TALLATION TOOL READ PROOF LOA PROPRIETARY AND CO	E : FLEX 5 AD MEET MEET STATUS ST	P/5S SPIN IS GRADI	N PULL E 5 PER	SAE J995	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005 INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994 MATERIAL C1008/C1010	CHECKED ENG APPR. MFG APPR. Q.A. COMMENTS:	CL JVK JR	10/16/14 10/16/14 10/16/14	TITLE: SMALL FLANGE FULL HEX
2. HC 3. INS 4. LUE 5. INS	BRICATION: NONE TALLATION TOOL READ PROOF LOA	E : FLEX 5 AD MEET DNFIDENTIAL DN FOR P SHEREX NNER DETRIMENT	P/5S SPIN IS GRADE	E 5 PER	SAE J995	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ±1 TWO PLACE DECIMAL ±.005 INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994 MATERIAL	CHECKED ENG APPR. MFG APPR. Q.A. COMMENTS: E-mail: info www.shere Phone: 866	CL JVK JR @sherex x.com 3-474-373	10/16/14 10/16/14 10/16/14 3.com	TITLE: SMALL FLANGE FULL HEX SIZE DWG. NO.
2. HC 3. INS 4. LUE 5. INS	BRICATION: NONE STALLATION TOOL READ PROOF LOA HIS DRAWING, AND THE INFORMATIO TANED HERNI, ARE THE PROPERTY O AND ARE NOT TO BE USED IN ANY MAIL TO THE INTEREST OF THE COMPANY. SHERE'S SOUTHORS RESERVES THE	E : FLEX 5 AD MEET DNFIDENTIAL DN FOR P SHEREX NNER DETRIMENT	IS GRADE	E 5 PER	USED ON	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ±1 TWO PLACE DECIMAL ±.005 INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994 MATERIAL C1008/C1010 FINISH ZINC PLATE CLEAR TRIVALENT	CHECKED ENG APPR. MFG APPR. Q.A. COMMENTS: E-mail: info www.shere	CL JVK JR @sherex x.com 3-474-373	10/16/14 10/16/14 10/16/14 3.com	TITLE: SMALL FLANGE FULL HEX SIZE DWG. NO.