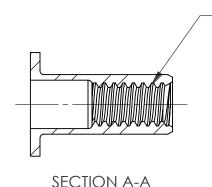


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
Α	THREAD TOLERANCES CHANGED	5/21/09	1186
В	UPDATE TO CURRENT FORMAT	6/2/10	1316
С	NEW FINISH PER SFS-01-001	3/6/15	1796



PER ASME B1.1 MINOR DIA .: .085 - .094

·#4-40 UNC 2B (NOTE 6)

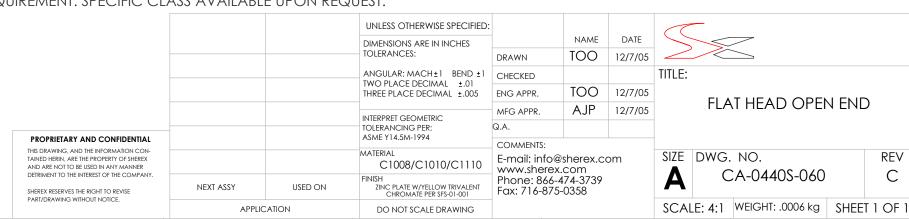
NOTE:

GRIP RANGE: .010 - .060

HOLE SIZE: .156 +.002/-.000 AFTER ALL APPLIED FINISHES. 2.

- INSTALLED LENGTH: .230 REF. 3.
- LUBRICATION: NONE 4.
- INSTALLATION TOOL: SPIN-PULL
- MAY BE PRODUCED TO 3B THREAD CLASS DEPENDING ON THE MANUFACTURING LOT NUMBER OR CUSTOMER

REQUIREMENT. SPECIFIC CLASS AVAILABLE UPON REQUEST.



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