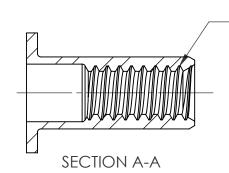


REVISIONS **DESCRIPTION** DATE REV. **ECN TOLERANCE CHANGE** 5/22/09 1186 **UPDATE TO CURRENT** 6/2/10 1316 **FORMAT** NEW FINISH PER SFS-01-001 1/23/15 1749



#10-24 UNC 2B PER ASME B1.1 MINOR DIA.: .145-.156 (NOTE 6)

## NOTE:

GRIP RANGE: .010 - .080

2. HOLE SIZE: .250 +.006/-.000 AFTER ALL APPLIED FINISHES.

- INSTALLED LENGTH: .380 REF. 3.
- LUBRICATION: NONE 4.
- 5. INSTALLATION TOOL: SPIN-PULL
- MAY BE PRODUCED TO 3B THREAD CLASS DEPENDING ON

THE MANUFACTURING LOT NUMBER OR CUSTOMER

**REQ** 

QUIREMENT. SPECIFIC CL	ASS AVAILAB	LE UPON RE	QUEST.							
			UNLESS OTHERWISE SPECIFIED:							
			DIMENSIONS ARE IN INCHES		NAME	DATE		_		
PROPRIETARY AND CONFIDENTIAL  THIS DRAWING, AND THE INFORMATION CON- TAINED HERIN, ARE THE PROPERTY OF SHEREX  AND ARE NOT TO BE USED IN ANY MANNER  DETIMMENT TO THE INTEREST OF THE COMPANY.  SHEREX RESERVES THE RIGHT TO REVISE  PART/DRAWING WITHOUT NOTICE.			TOLERANCES:  ANGULAR: MACH±1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005  INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	DRAWN	TOO	12/7/05				
				CHECKED			TITLE:			
				ENG APPR.	TOO	12/7/05	FLAT HEAD OPEN I			
				MFG APPR.	AJP	12/7/05	FL <i>F</i>	N EINL	END	
				Q.A.						
				COMMENTS:						
			MATERIAL C1008/C1010/C1110	E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358			SIZE DWG.	. NO.		REV
			FINISH				$lack \Lambda$	<b>△</b> CA-1024S-080		C
	NEXT ASSY	USED ON	ZINC PLATE W/CLEAR TRIVALENT CHROMATE PER SFS-01-001				<b>A</b> CA-1024S-080 C			
FAKI/DKAWING WIINOUI NOIICE.	APPLICATION		DO NOT SCALE DRAWING				SCALE: 3:1	WEIGHT: .0023 kg	SHEET	Г 1 OF 1

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