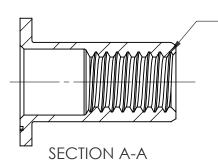


	REVISIONS						
	KE VISIONS						
REV.	DESCRIPTION	DATE	ECN				
Α	INITIAL RELEASE	8/11/03					
В	UPDATE TO CURRENT FORMAT	6/3/10	1316				
С	NEW FINISH PER SFS-01-001	1/23/15	1749				



-5/16-18 UNC 2B (NOTE 6) PER ASME B1.1 MINOR DIA.: .252-.265

## NOTE:

GRIP RANGE: .030 - .125

HOLE SIZE: .413 +.010/-.000 AFTER ALL APPLIED FINISHES.

- INSTALLED LENGTH: .505 REF. 3.
- 4. LUBRICATION: NONE
- INSTALLATION TOOL: SPIN-PULL 5.
- MAY BE PRODUCED TO 3B THREAD CLASS DEPENDING ON THE MANUFACTURING LOT NUMBER OR CUSTOMER REQU

l	JIREMENT. SPECIFIC CLA	ass availabli	E UPON REC	QUEST.				
				UNLESS OTHERWISE SPECIFIED:				
				DIMENSIONS ARE IN INCHES TOLERANCES:  ANGULAR: MACH±1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005		NAME	DATE	
					DRAWN	JLA	8/11/03	_
			CHECKED				TIT	
					ENG APPR.	JLA		8/11/03
				INTERPRET GEOMETRIC TOLERANCING PER:	MFG APPR.	AJP	8/11/03	
PROPRIETARY AND CONFIDENTIAL  THIS DRAWING, AND THE INFORMATION CON- TAINED HERN, ARE THE PROPERTY OF SHEREX AND ARE NOT TO BE USED IN ANY MANNER DETRIMENT TO THE INTEREST OF THE COMPANY.  SHEREX RESERVES THE RIGHT TO REVISE					Q.A.			
			ASME Y14.5M-1994	COMMENTS:				
	TAINED HERIN, ARE THE PROPERTY OF SHEREX AND ARE NOT TO BE USED IN ANY MANNER			MATERIAL C1008/C1010/C1110	E-mail: info@sherex.c www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358		om	SI
	SHEREX RESERVES THE RIGHT TO REVISE	NEXT ASSY	USED ON	FINISH ZINC PLATE W/CLEAR TRIVALENT CHROMATE PER SFS-01-001				
PART/DRAWING WITHOUT NOTICE.		APPLICATION		DO NOT SCALE DRAWING	1			5

TITLE:

FLAT HEAD OPEN END

SIZE DWG. NO. **REV** CA-3118S-125 С SCALE: 2:1 WEIGHT: .0077 kg | SHEET 1 OF 1

3

2