

REVISIONS REV. **DESCRIPTION** DATE **ECN** INITIAL RELEASE 8/11/03 **UPDATE TO CURRENT** В 6/3/10 1316 **FORMAT** NEW FINISH PER SFS-01-001 1/23/15 1749

5/16-18 UNC 2B (NOTE 6) PER ASME B1.1

MINOR DIA.: .252-.265

NOTE:

GRIP RANGE: .200 - .275

HOLE SIZE: .413 +.010/-.000 AFTER ALL APPLIED FINISHES.

- 3. INSTALLED LENGTH: .540 REF.
- LUBRICATION: NONE 4.
- INSTALLATION TOOL: SPIN-PULL 5.
- MAY BE PRODUCED TO 3B THREAD CLASS DEPENDING ON

THE MANUFACTURING LOT NUMBER OR CUSTOMER

REQUIREMENT SPECIFIC CLASS AVAILABLE LIPON REQUIEST

שנ	IREMENT. SPECIFIC	CLASS AVAI	LABLE UPON	KEQUEST.									
				UNLESS OTHERWISE SPECIFIED:									
				DIMENSIONS ARE IN INCHES		NAME	DATE			_			
				TOLERANCES:  ANGULAR: MACH±1 BEND ±1	DRAWN	JLA	8/11/03		TLE:				
					CHECKED			TITLE:					
				TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005	ENG APPR.	JLA	8/11/03		FLATUEAD OBENIEN				
				INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	MFG APPR.	AJP	8/11/03	FLA		AT HEAD OPEN END		)	
		-			Q.A.			-					
	PROPRIETARY AND CONFIDENTIAL THIS DRAWING, AND THE INFORMATION CON- TAINED HERIN, ARE THE PROPERTY OF SHEREX AND ARE NOT TO BE USED IN ANY MANNER DETRIMENT TO THE INTEREST OF THE COMPANY. SHEREX RESERVES THE RIGHT TO REVISE PART/DRAWING WITHOUT NOTICE.				COMMENTS	:	†						
				MATERIAL C1008/C1010/C1110	E-mail: info@sherex.com www.sherex.com			SIZE D'	_  =,			REV	
		NEXT ASSY	USED ON	FINISH ZINC PLATE W/CLEAR TRIVALENT CHROMATE PER SFS-01-001		66-474-3739		A	CA-3118S-275			С	
		APPLICATION		DO NOT SCALE DRAWING				SCALE:	2:1	VEIGHT: .0077 kg	SHEET	1 OF 1	
	Α.												

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SECTION A-A

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