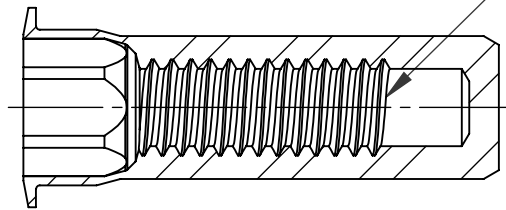
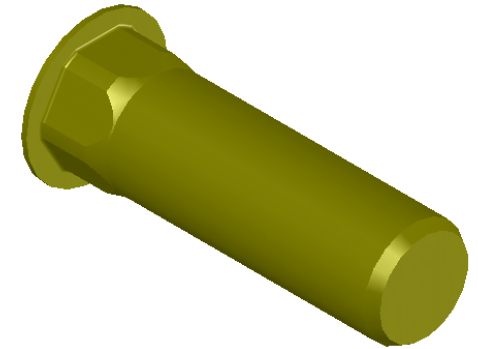


1/4-20 UNC 2B  
PER ASME B1.1  
MINOR DIA.: .196 - .207



SECTION A-A




NOTE:

- GRIP RANGE: .027 - .165
- HOLE SIZE: .375 +.004/-.000 A/F AFTER ALL APPLIED FINISHES.
- INSTALLED LENGTH: 1.015 MAX.
- INSTALLED THREAD DEPTH: .945 REF.
- LUBRICATION: OIL
- INSTALLATION TOOL: SSG 802 SPIN SPIN

REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	NEW RELEASE	2/27/07	
B	NEW FINISH PER SFS-01-001, SC2	1/21/15	1745

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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .002	DRAWN	TOO 2/27/07
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED	
		MATERIAL	ENG APPR.	TOO 2/27/07
		C1008/C1010	MFG APPR.	AJP 2/27/07
		FINISH	Q.A.	
		ZINC PLATE W/YELLOW TRIVALENT CHROMATE PER SFS-01-001, SC2	COMMENTS:	
NEXT ASSY	USED ON		E-mail: info@sherex.com	
			www.sherex.com	
			Phone: 866-474-3739	
			Fax: 716-875-0358	
APPLICATION		DO NOT SCALE DRAWING		

		
TITLE:		
HALF HEX LARGE FLANGE		
SIZE	DWG. NO.	REV
<b>A</b>	CAH2-2520-165B	<b>B</b>
SCALE: 2:1	WEIGHT: .0104 kg	SHEET 1 OF 1