

- HOLE SIZE: .391 +.006/-.000 AFTER ALL APPLIED FINISHES. 2.
- INSTALLED LENGTH: 1.005 MAX. 3.
- INSTALLED THREAD DEPTH: .895 REF. 4.
- 5.
- LUBRICATION: NONE
 INSTALLATION TOOL: MS 50 SPIN PULL

	REVISIONS										
ZONE REV.		DESCRIPTION	DATE	APPROVED							
	Α	NEW RELEASE	5/23/2005	TOO							
	В	ECN 1053	10/18/2007	TOO							

		APPLICATION		DO NOT SCALE DRAWING				SCALE: 2:1 WEIGHT: 0115 kg SHE			ET 1 OF 1	
	TO THE INTEREST OF THE COMPANY. SHEREX SOLUTIONS RESERVES THE RIGHT TO REVIS PART/DRAWING WITHOUT NOTICE.	NEXT ASSY	USED ON	FINISH PASSIVATE	COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358			A CAL1-2528-165B			В	
THIS DRAWING	THIS DRAWING, AND THE INFORMATION CON- TAINED HERIN, ARE THE PROPERTY OF SHEREX AND ARE NOT TO BE USED IN ANY MANNER DETRIMENT			DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH±1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.002 INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994 MATERIAL 302/303 STAINLESS			SIZE DWG. NO. REV					
	PROPRIETARY AND CONFIDENTIAL				Q.A.							
					MFG APPR.	AJP	5/23/05	LARGE FLANGE CLOSED END				
					ENG APPR.	TOO	5/23/05					
					CHECKED			TITLE:				
					DRAWN	TOO	5/23/05					
				UNLESS OTHERWISE SPECIFIE		NAME	DATE					
							В	ECN 105	53 10/18	/2007	TOO	
STALLATION TOOL: MS 50 SPIN PULL									2000			

3

2