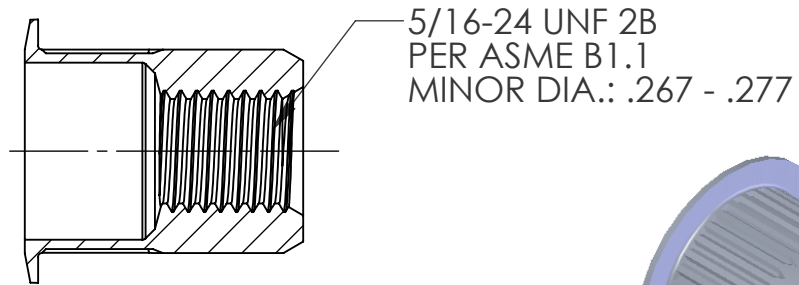
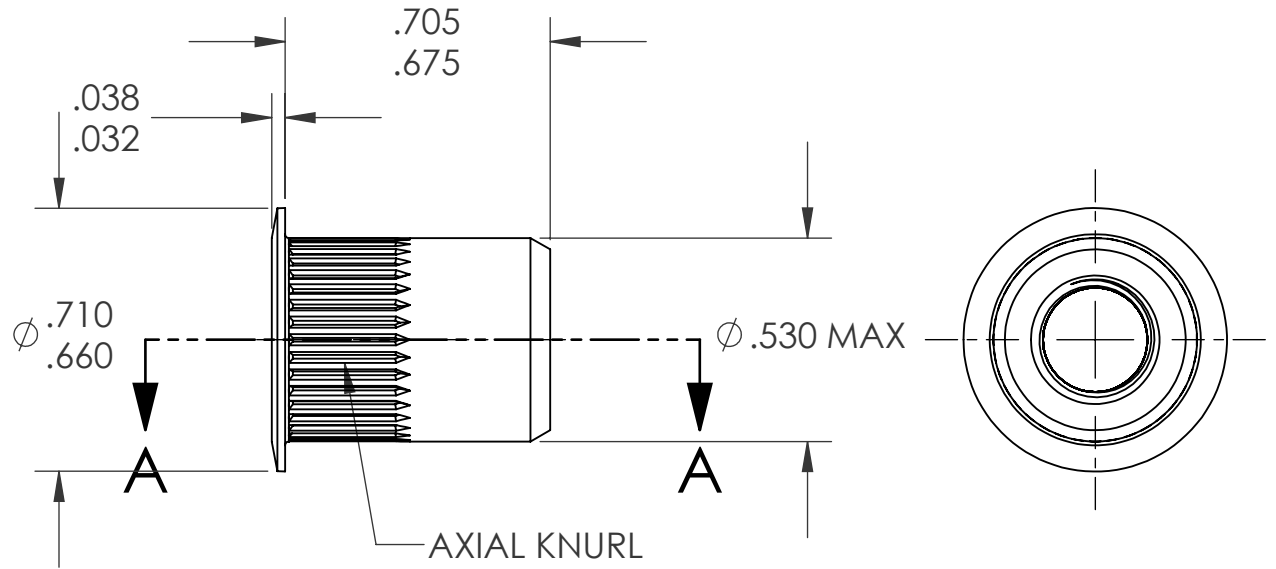


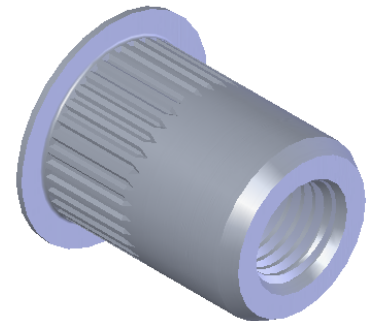
REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	4/21/09	1167




SECTION A-A

NOTE:

1. GRIP RANGE: .027 - .150
2. HOLE SIZE: .531 +.006/-.000 AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: .470 MAX.
4. LUBRICATION: NONE
5. INSTALLATION TOOL: MS 50 SPIN PULL



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE			
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ±1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.002		DRAWN	TWR 4/21/09			
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994		CHECKED				
		MATERIAL		ENG APPR.	JVK 4/21/09			
		302/303 STAINLESS		MFG APPR.		TITLE: LARGE FLANGE OPEN END		
		FINISH		Q.A.	JVK 4/21/09			
NEXT ASSY	USED ON	PASSIVATE		COMMENTS:		SIZE DWG. NO.	REV	
APPLICATION		DO NOT SCALE DRAWING		E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358		A CAL1-3124-150	A	
						SCALE: 2:1	WEIGHT: kg	SHEET 1 OF 1