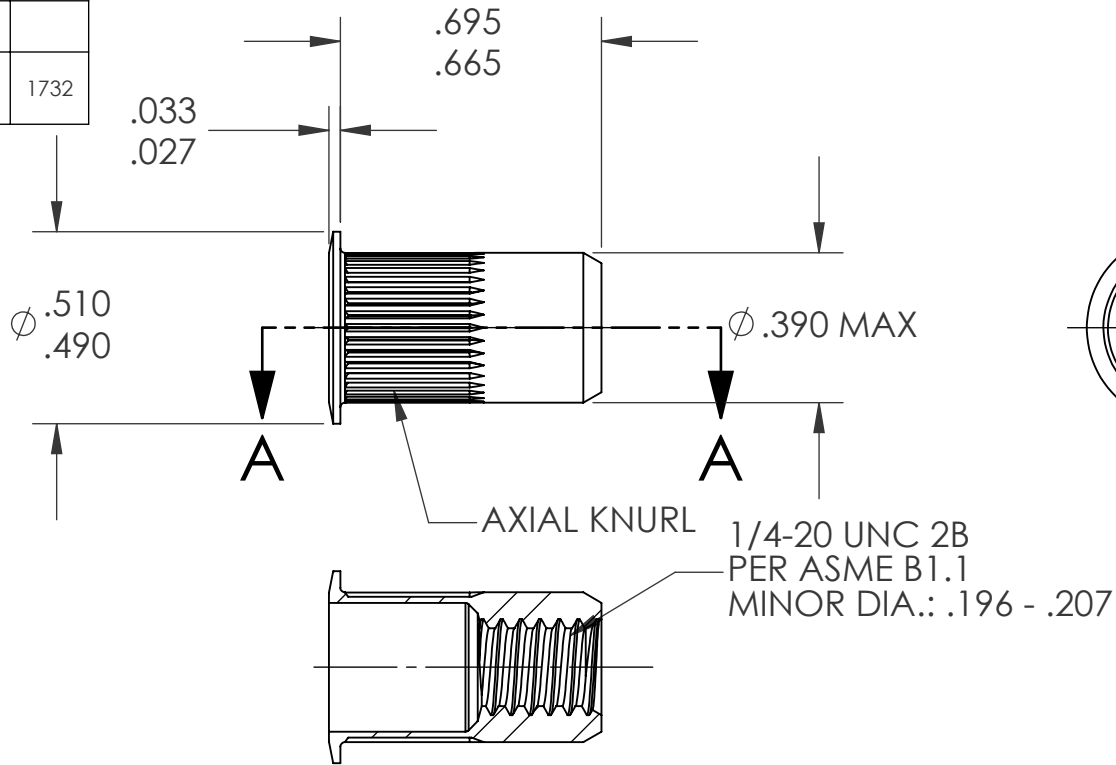


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	11/13/06	
B	NEW FINISH PER SFS-01-001, SC2	1/12/15	1732



SECTION A-A

NOTE:

- GRIP RANGE: .165 - .260
- HOLE SIZE: .391 +.006/-.000 AFTER ALL APPLIED FINISHES.
- INSTALLED LENGTH: .380 MAX.
- LUBRICATION: WAX
- INSTALLATION TOOL: SSG 802 SPIN SPIN

PROPRIETARY AND CONFIDENTIAL
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ±1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.002	DRAWN	TOO	11/13/06	
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED			TITLE: LARGE FLANGE OPEN END
		MATERIAL C1008/C1010	ENG APPR.	TOO	11/13/06	
		FINISH ZINC PLATE W/YELLOW TRIVALENT CHROMATE PER SFS-01-001, SC2	MFG APPR.	AJP	11/13/06	SIZE DWG. NO. A CAL2-2520-260
NEXT ASSY	USED ON		Q.A.			
APPLICATION		DO NOT SCALE DRAWING	COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358			SCALE: 2:1 WEIGHT: .0049 kg SHEET 1 OF 1