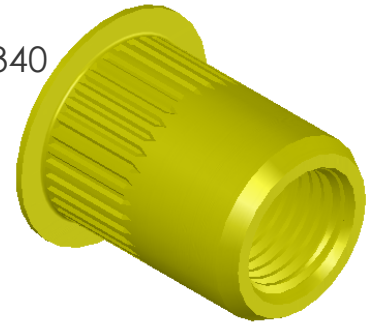
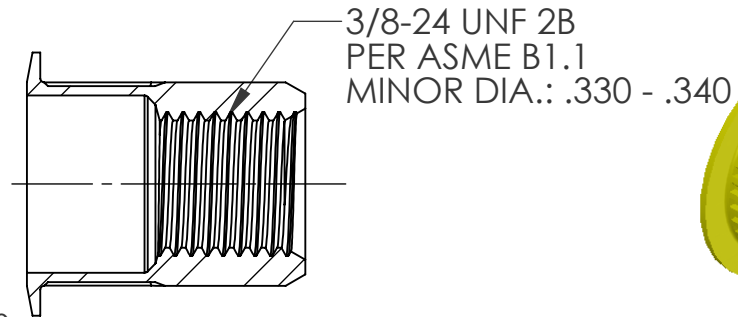
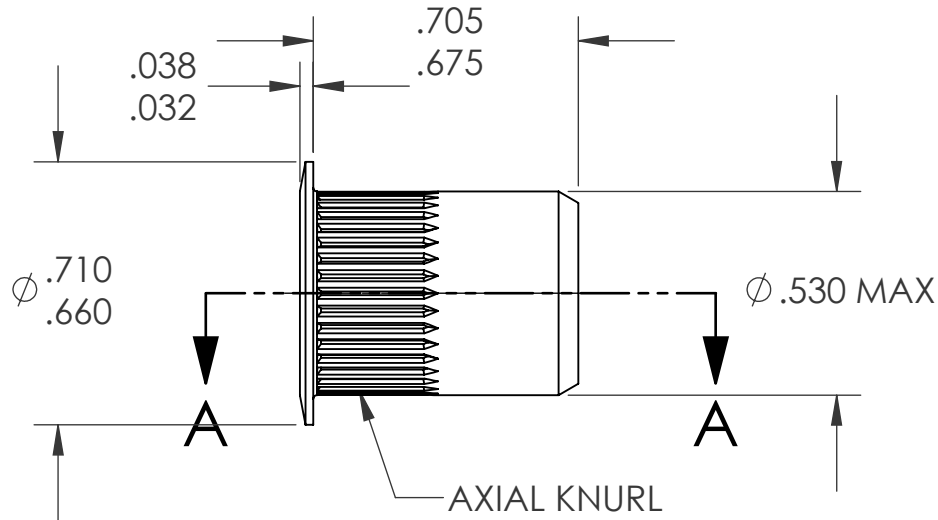
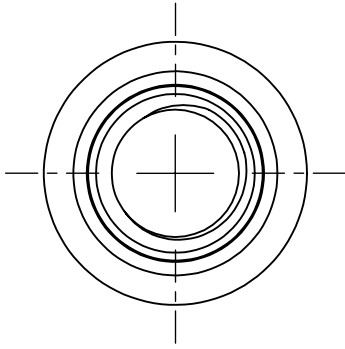


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	5/23/05	
B	NEW FINISH PER SFS-01-001, SC2	1/12/15	1732



SECTION A-A

NOTE:

- GRIP RANGE: .027 - .150
- HOLE SIZE: .531 +.006/-.000 AFTER ALL APPLIED FINISHES.
- INSTALLED LENGTH: .470 MAX.
- LUBRICATION: WAX
- INSTALLATION TOOL: SSG 803 SPIN SPIN

PROPRIETARY AND CONFIDENTIAL
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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .002	DRAWN	TOO 5/23/05
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED	
		MATERIAL	ENG APPR.	TOO 5/23/05
		C1008/1010	MFG APPR.	AJP 5/23/05
		FINISH	Q.A.	
		ZINC PLATE W/YELLOW TRIVALENT CHROMATE PER SFS-01-001, SC2	COMMENTS:	
NEXT ASSY	USED ON		E-mail: info@sherex.com	
			www.sherex.com	
			Phone: 866-474-3739	
			Fax: 716-875-0358	
APPLICATION		DO NOT SCALE DRAWING		



TITLE:
LARGE FLANGE OPEN END

SIZE DWG. NO. REV
A CAL2-3724-150 **B**

SCALE: 2:1 WEIGHT: .0087 kg SHEET 1 OF 1