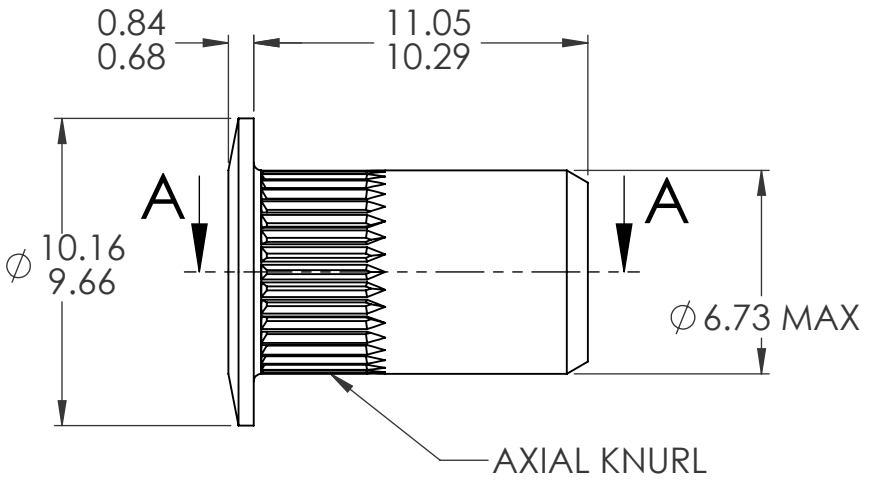
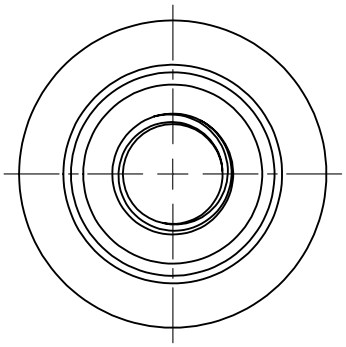
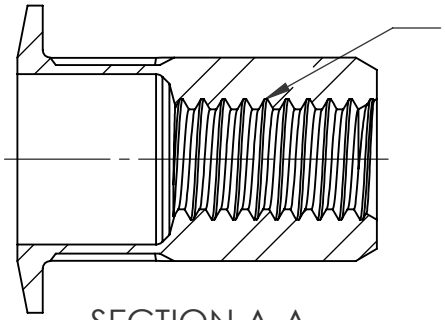
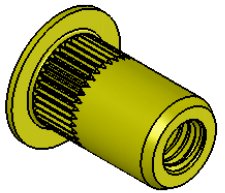
REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	7/20/05	
B	NEW FINISH PER SFS-01-001, SC2	1/12/15	1732







SECTION A-A



NOTE:
1. GRIP RANGE: 0.5 - 2.0
2. HOLE SIZE: 6.75 +0.15/-0.0 AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: 7.75 MAX.
4. LUBRICATION: WAX
5. INSTALLATION TOOL: SSG 801 SPIN SPIN

PROPRIETARY AND CONFIDENTIAL

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NEXT ASSY	USED ON	
APPLICATION		

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN MILLIMETERS
TOLERANCES:

ANGULAR: MACH ±1 BEND ±1
TWO PLACE DECIMAL ±.10
THREE PLACE DECIMAL ±.05

INTERPRET GEOMETRIC TOLERANCING PER:
ASME Y14.5M-1994

MATERIAL
C1008/C1010

FINISH
ZINC PLATE W/YELLOW TRIVALENT CHROMATE PER SFS-01-001, SC2

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	TOO	7/20/05
CHECKED		
ENG APPR.	TOO	7/20/05
MFG APPR.	AJP	7/20/05
Q.A.		

COMMENTS:

E-mail: info@sherex.com
www.sherex.com
Phone: 866-474-3739
Fax: 716-875-0358

TITLE:

LARGE FLANGE OPEN END

SIZE	DWG. NO.	REV
A	CAL2-470-2.0	B

SCALE: 4:1 | WEIGHT: .0019 kg | SHEET 1 OF 1

5 4 3 2 1