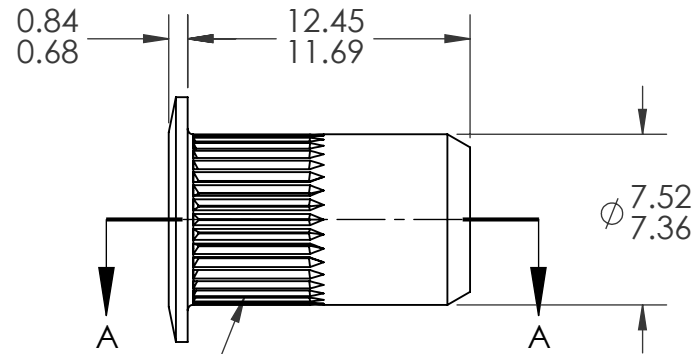
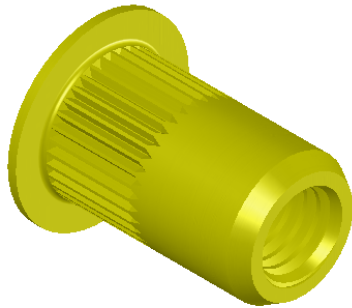
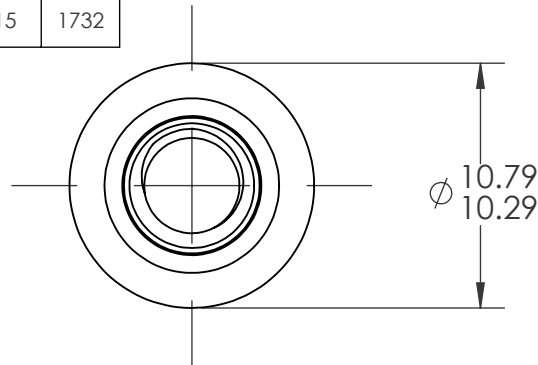
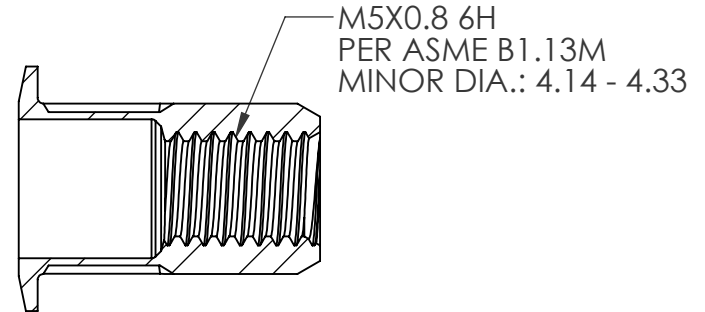


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	7/20/05	N/A
B	UPDATE PLATING SPEC	6/28/11	1428
C	NEW FINISH PER SFS-01-001, SC2	1/12/15	1732



AXIAL KNURL



SECTION A-A
SCALE 3 : 1

NOTE:

- GRIP RANGE: 0.5 - 3.3
- HOLE SIZE: 7.60 +0.15/-0.0 AFTER ALL APPLIED FINISHES.
- INSTALLED LENGTH: 8.00 MAX.
- LUBRICATION: WAX
- INSTALLATION TOOL: SSG 802 SPIN SPIN

PROPRIETARY AND CONFIDENTIAL

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 ONE PLACE DECIMAL ± 0.10 TWO PLACE DECIMAL ± 0.05	DRAWN	TOO	7/20/05
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED		
		MATERIAL	ENG APPR.	TOO	7/20/05
		C1008/C1010	MFG APPR.	AJP	7/20/05
		FINISH	Q.A.		
		ZINC PLATE W/YELLOW TRIVALENT CHROMATE PER SFS-01-001, SC2	COMMENTS:		
NEXT ASSY	USED ON		E-mail: info@sherex.com		
			www.sherex.com		
			Phone: 866-474-3739		
			Fax: 716-875-0358		
APPLICATION		DO NOT SCALE DRAWING			



TITLE:
LARGE FLANGE OPEN END

SIZE DWG. NO.	REV
A CAL2-580-3.3	C

SCALE: 2:1 WEIGHT: .0023 kg SHEET 1 OF 1