

REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	5/23/05	
B	NEW FINISH PER SFS-01-001, SC2	1/16/15	1737

**NOTE:**


1. GRIP RANGE: 3.8 - 7.9
2. HOLE SIZE: 13.50 +0.15/-0.0 AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: 26.04 MAX.
4. INSTALLED THREAD DEPTH: 28.45 REF.
5. LUBRICATION: OIL
6. INSTALLATION TOOL: SSG 803 SPIN SPIN

SECTION A-A  
SCALE 2 : 1

**PROPRIETARY AND CONFIDENTIAL**

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 ONE PLACE DECIMAL ± 0.10 TWO PLACE DECIMAL ± 0.05	DRAWN	TOO	5/23/05
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED		
		MATERIAL	ENG APPR.	TOO	5/23/05
		C1008/C1010	MFG APPR.	AJP	5/23/05
		FINISH	Q.A.		
		ZINC PLATE W/YELLOW TRIVALENT CHROMATE PER SFS-01-001, SC2	COMMENTS:	E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358	
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

		
TITLE:		
LARGE FLANGE CLOSED END		
SIZE DWG. NO.		REV
<b>A</b>	CAL2-8125-7.9B	<b>B</b>
SCALE: 2:1	WEIGHT: .0229 kg	SHEET 1 OF 1