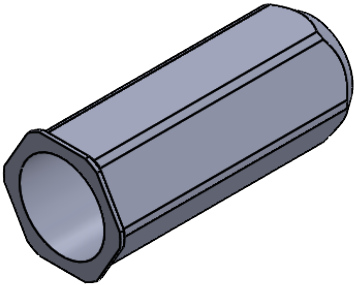
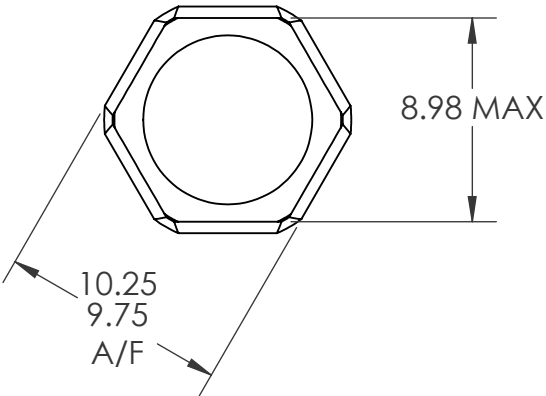
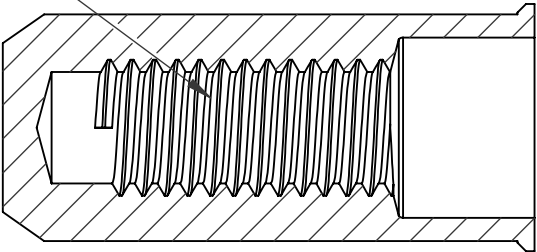
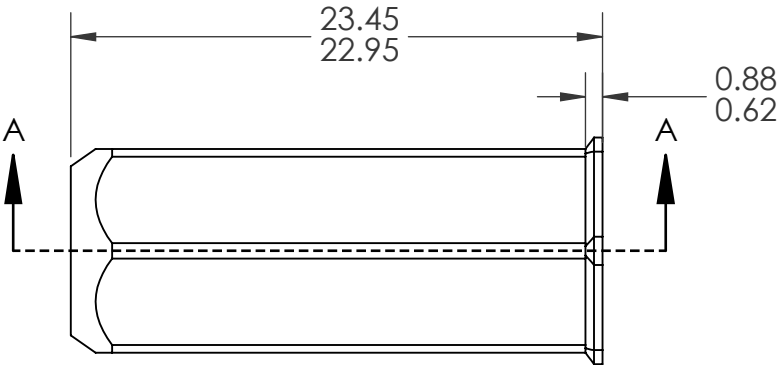


REVISIONS				
REV	DESCRIPTION	DATE	ECN	INITIAL
A	INITIAL RELEASE	06/18/2025	4672	MRA
B	UPDATED OVERALL LENGTH	10/06/2025	4714	MRA



M6X1.0 6H
PER ASME B1.13M
MINOR DIA.: 4.92 - 5.15



SECTION A-A
SCALE 3 : 1

- NOTE:
- GRIP RANGE: 0.5 - 3.5
 - HOLE SIZE: 9.0+0.1/-0.0 A/F AFTER ALL APPLIED FINISHES.
 - INSTALLED LENGTH: 17.20 REF.
 - LUBRICATION: NONE
 - INSTALLATION TOOL: FLEX 5P/5S SPIN PULL

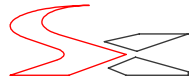
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 ONE PLACE DECIMAL ±0.3 TWO PLACE DECIMAL ±0.08	DRAWN	MRA	6/18/25
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED		
		MATERIAL	ENG APPR.	JVK	6/18/25
		1010 STEEL	MFG APPR.		
			Q.A.		
			COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358		
NEXT ASSY	USED ON	FINISH ZINC WITH CLEAR TRIVALENT CHROMATE PER SFS-01-001, SC4			
APPLICATION		DO NOT SCALE DRAWING			



TITLE:
SMALL FLANGE FULL HEX

SIZE	DWG. NO.	REV
A	CFKM2-610-3.5B	B
SCALE: 2:1		WEIGHT:
		SHEET 1 OF 1