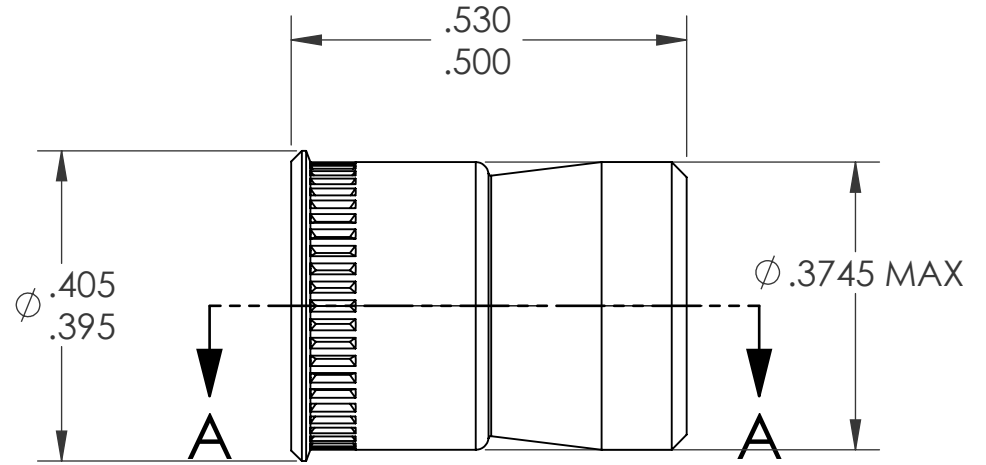
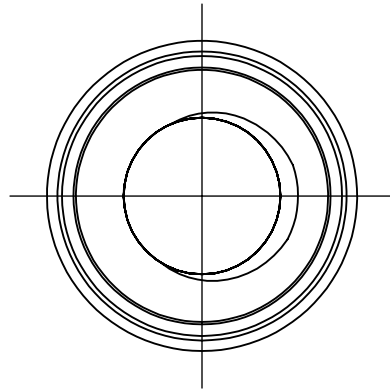
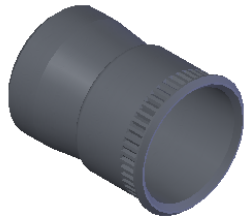
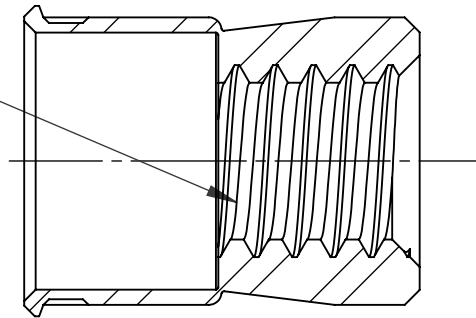


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	5/20/09	1184



1/4-20 UNC "OVER SIZE"
NON-GAUGEABLE THREAD



SECTION A-A

NOTE:

1. GRIP RANGE: .030 MIN.
2. HOLE SIZE:
 1. .030 - .090 MT'L THICK.: .3750 AFTER ALL APPLIED FINISHES.
 2. .091 - .124 MT'L THICK.: .3750 AFTER ALL APPLIED FINISHES.
 3. .125 - .186 MT'L THICK.: .3860 AFTER ALL APPLIED FINISHES.
 4. .187 - OVER MT'L THICK.: .3906 AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: N/A
4. LUBRICATION: NONE
5. INSTALLATION TOOL: SSG 802 SPIN SPIN

PROPRIETARY AND CONFIDENTIAL

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SHEREX SOLUTIONS RESERVES THE RIGHT TO REVISE PART/DRAWING WITHOUT NOTICE.

		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .002	DRAWN	TWR 5/20/09
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED	
		MATERIAL	ENG APPR.	JVK 5/20/09
		304L STAINLESS	MFG APPR.	
		FINISH	Q.A.	JVK 5/20/09
		TIN ALLOY PER ASTM B545	COMMENTS:	
NEXT ASSY	USED ON	DO NOT SCALE DRAWING	E-mail: info@sherex.com	
			www.sherex.com	
			Phone: 866-474-3739	
			Fax: 716-875-0358	



TITLE:

CADMIUM FREE
SMALL FLANGE SWAGING

SIZE DWG. NO.

A CFT1-2520

REV

A

SCALE: 2:1 WEIGHT: kg

SHEET 1 OF 1