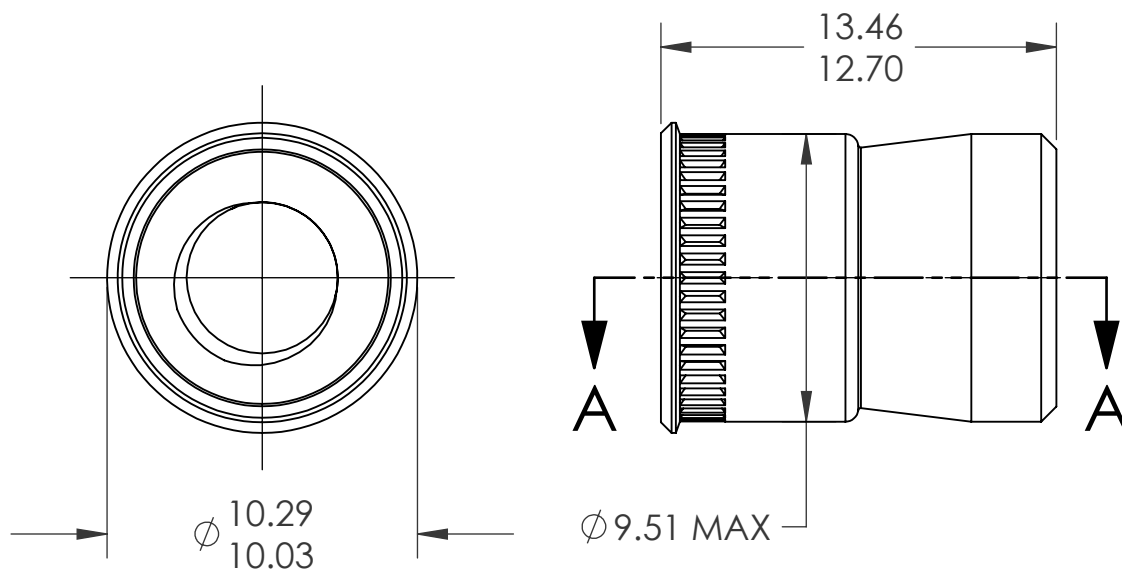
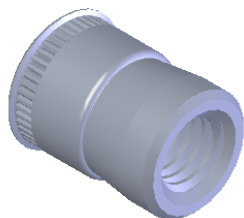


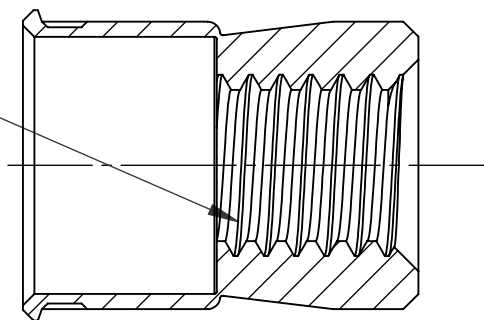
REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	5/18/09	1184



NOTE:

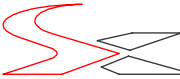
- GRIP RANGE: 0.76 MIN.
- HOLE SIZE:
 - 0.76 - 2.29 MT'L THICK.: 9.52 AFTER ALL APPLIED FINISHES.
 - 2.31 - 3.15 MT'L THICK.: 9.52 AFTER ALL APPLIED FINISHES.
 - 3.17 - 4.72 MT'L THICK.: 9.80 AFTER ALL APPLIED FINISHES.
 - 4.72 - OVER MT'L THICK.: 9.92 AFTER ALL APPLIED FINISHES.
- INSTALLED LENGTH: N/A
- LUBRICATION: NONE
- INSTALLATION TOOL: SSG 802 SPIN SPIN

M6X1.0 "OVERSIZE"
NON-GAUGEABLE THREAD



SECTION A-A

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE			
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH± 1 BEND ±1 ONE PLACE DECIMAL ±0.10 TWO PLACE DECIMAL ±0.05	DRAWN	TWR	5/18/09			
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED					
		MATERIAL	ENG APPR.	JVK	5/18/09			
		304L STAINLESS	MFG APPR.					
		FINISH	Q.A.	JVK	5/18/09	TITLE: SMALL FLANGE SWAGING		
		TIN ALLOY PER ASTM B545	COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358					
NEXT ASSY	USED ON							
APPLICATION		DO NOT SCALE DRAWING				SIZE DWG. NO. A		REV A
						SCALE: 2:1	WEIGHT: kg	SHEET 1 OF 1