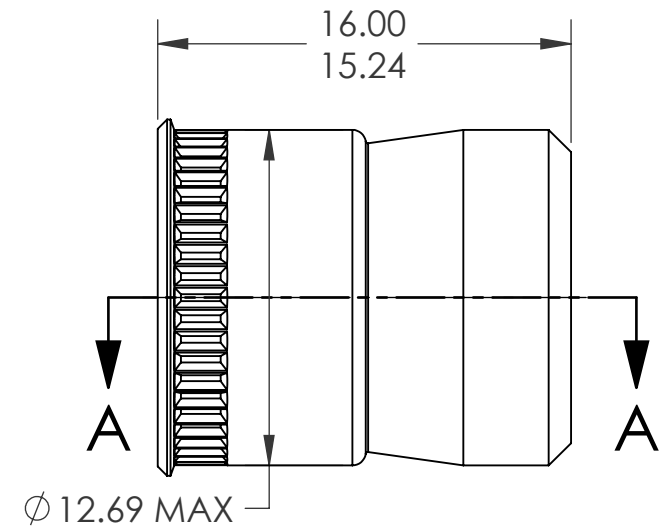
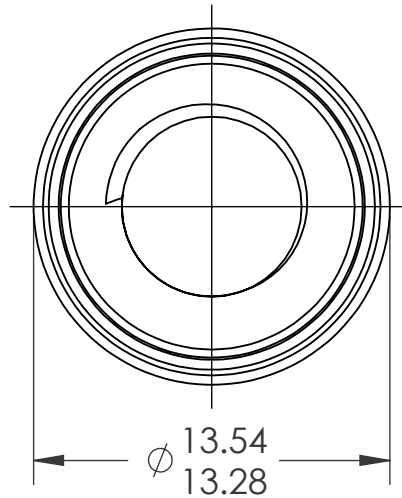
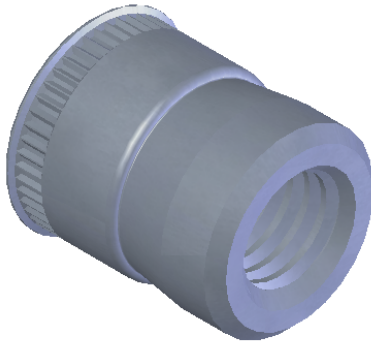
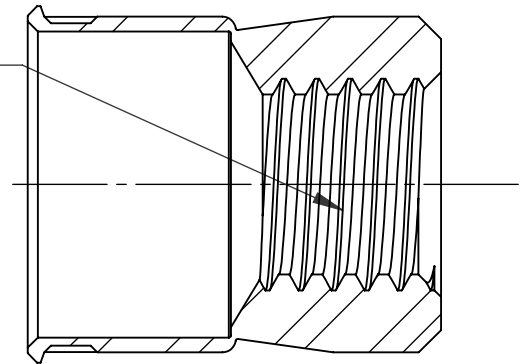


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	5/20/09	1184



M8X1.25 "OVER SIZE"
NON-GAUGEABLE THREAD

SECTION A-A
SCALE 3.5 : 1



NOTE:

- GRIP RANGE: 0.76 MIN.
- HOLE SIZE:
 - 0.76 - 2.29 MT'L THICK.: 12.70 AFTER ALL APPLIED FINISHES.
 - 2.31 - 3.15 MT'L THICK.: 12.70 AFTER ALL APPLIED FINISHES.
 - 3.17 - 4.72 MT'L THICK.: 13.09 AFTER ALL APPLIED FINISHES.
 - 4.72 - OVER MT'L THICK.: 13.09 AFTER ALL APPLIED FINISHES.
- INSTALLED LENGTH: N/A
- LUBRICATION: NONE
- INSTALLATION TOOL: SSG 803 SPIN SPIN

PROPRIETARY AND CONFIDENTIAL
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 ONE PLACE DECIMAL ±0.10 TWO PLACE DECIMAL ±0.05	DRAWN	TWR	5/20/09		
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED				
		MATERIAL	ENG APPR.	JVK	5/20/09	TITLE: CADMIUM FREE SMALL FLANGE SWAGING	
		304L STAINLESS	MFG APPR.				
		FINISH	Q.A.	JVK	5/20/09		
		TIN ALLOY PER ASTM B545	COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358				
NEXT ASSY	USED ON						
APPLICATION		DO NOT SCALE DRAWING	SCALE: 2:1			WEIGHT: kg	SHEET 1 OF 1