


SECTION A-A

NOTE:

1. GRIP RANGE: 0.76 MIN.
2. HOLE SIZE:
 1. 0.76 - 2.29 MT'L THICK.: 6.35 AFTER ALL APPLIED FINISHES.
 2. 2.31 - 3.15 MT'L THICK.: 6.52 AFTER ALL APPLIED FINISHES.
 3. 3.17 - 4.72 MT'L THICK.: 6.74 AFTER ALL APPLIED FINISHES.
 4. 4.72 - OVER MT'L THICK.: 6.74 AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: N/A
4. LUBRICATION: NONE
5. INSTALLATION TOOL: SSG 801 SPIN SPIN

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 ONE PLACE DECIMAL ± 0.10 TWO PLACE DECIMAL ± 0.05		DRAWN	JLA 8/11/03
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994		CHECKED	
		MATERIAL		ENG APPR.	JLA 8/11/03
		12L14		MFG APPR.	AJP 8/11/03
		FINISH		Q.A.	
		TIN ALLOY PER ASTM B545		COMMENTS:	
NEXT ASSY	USED ON	E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358			
APPLICATION		DO NOT SCALE DRAWING			



TITLE:
 CADMIUM FREE
 SMALL FLANGE SWAGING

SIZE DWG. NO.	REV
A CFT2-470	A

SCALE: 2:1 WEIGHT: .0010 kg SHEET 1 OF 1