

M8X1.25 "OVER SIZE"
NON-GAUGEABLE THREAD

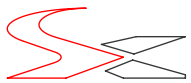
SECTION A-A

NOTE:

1. GRIP RANGE: 0.76 MIN.
2. HOLE SIZE:
 1. 0.76 - 2.29 MT'L THICK.: 9.52 AFTER ALL APPLIED FINISHES.
 2. 2.31 - 3.15 MT'L THICK.: 9.52 AFTER ALL APPLIED FINISHES.
 3. 3.17 - 4.72 MT'L THICK.: 9.80 AFTER ALL APPLIED FINISHES.
 4. 4.72 - OVER MT'L THICK.: 9.92 AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: N/A
4. LUBRICATION: NONE
5. INSTALLATION TOOL: SSG 803 SPIN SPIN

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 ONE PLACE DECIMAL ± 0.10 TWO PLACE DECIMAL ± 0.05		DRAWN	JLA 8/11/03
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994		CHECKED	
		MATERIAL		ENG APPR.	JLA 8/11/03
		12L14		MFG APPR.	AJP 8/11/03
		FINISH		Q.A.	
		TIN ALLOY PER ASTM B545		COMMENTS:	
NEXT ASSY	USED ON	E-mail: info@sherex.com			
APPLICATION		www.sherex.com			
		Phone: 866-474-3739			
		Fax: 716-875-0358			
		DO NOT SCALE DRAWING			

		
TITLE: CADMIUM FREE SMALL FLANGE SWAGING		
SIZE	DWG. NO.	REV
A	CFT2-8125	A
SCALE: 2:1	WEIGHT: .0059 kg	SHEET 1 OF 1