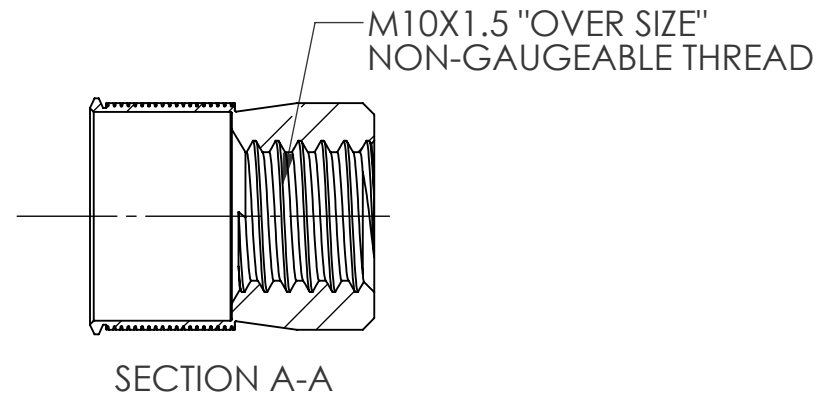
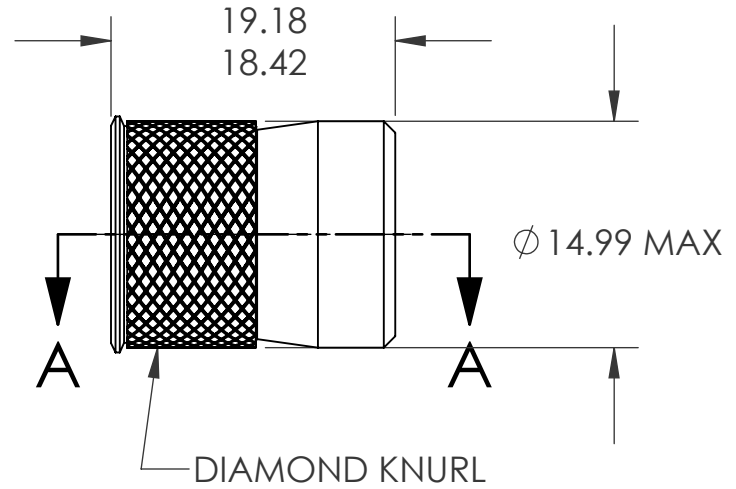
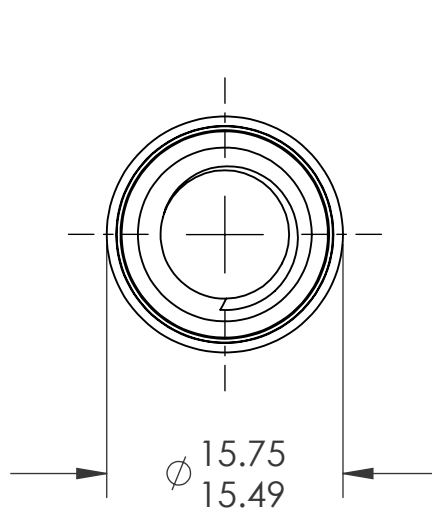
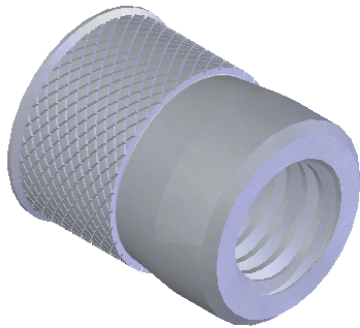


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	5/12/09	1182



NOTE:

- GRIP RANGE: 1.57 MIN.
- HOLE SIZE: 15.00 +0.13/-0.0 AFTER ALL APPLIED FINISHES.
- INSTALLED LENGTH: N/A
- LUBRICATION: NONE
- INSTALLATION TOOL: SSG 803 SPIN SPIN

PROPRIETARY AND CONFIDENTIAL

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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH \pm 1 BEND \pm 1 TWO PLACE DECIMAL \pm .01 THREE PLACE DECIMAL \pm .002	DRAWN	TWR 5/12/09
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED	
		MATERIAL	ENG APPR.	JVK 5/12/09
		6061-T6 ALUMINUM	MFG APPR.	
		FINISH	Q.A.	JVK 5/12/09
		TIN ALLOY PER ASTM B545	COMMENTS:	
NEXT ASSY	USED ON		E-mail: info@sherex.com	
			www.sherex.com	
			Phone: 866-474-3739	
			Fax: 716-875-0358	
APPLICATION		DO NOT SCALE DRAWING		

TITLE:		
CADMIUM FREE KNURLED BODY SWAGING		
SIZE	DWG. NO.	REV
A	CFW3-1015	A
SCALE: 2:1	WEIGHT: .0096 kg	SHEET 1 OF 1