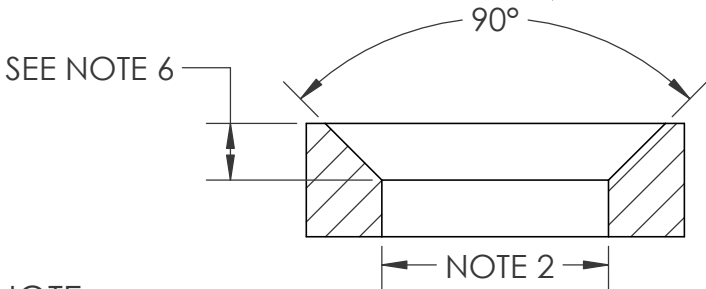
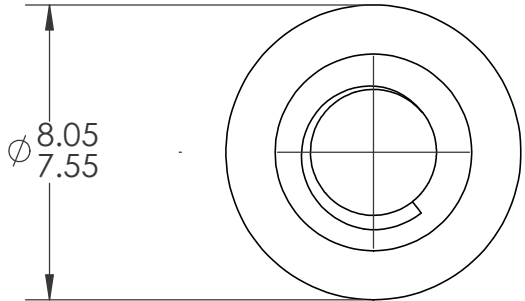
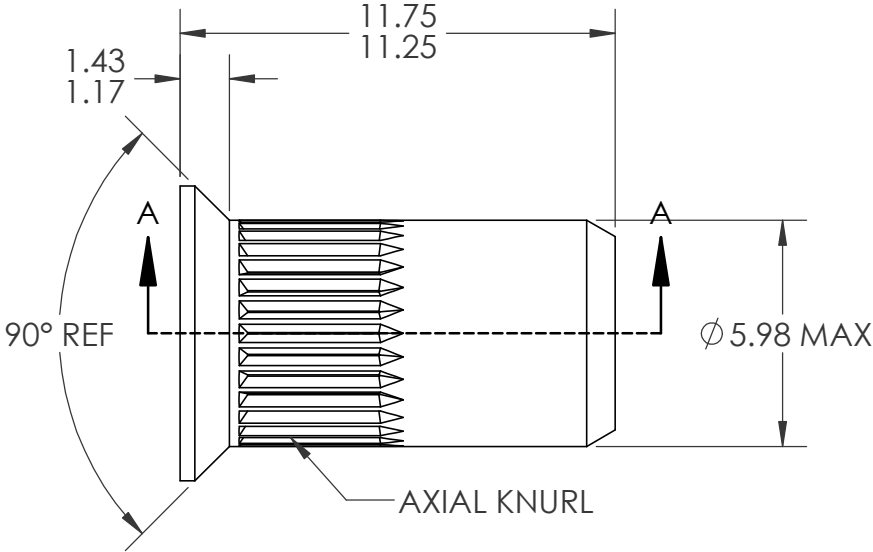


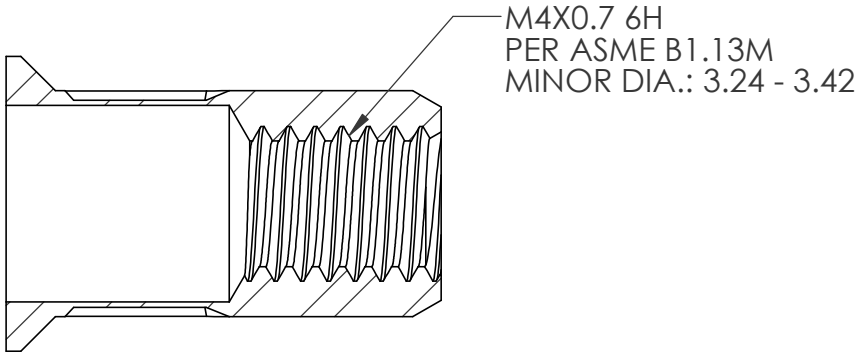
REVISIONS				
REV.	DESCRIPTION	DATE	ECN	INITIAL
A	INTIAL RELEASE	06/02/26	4759	JH
B	UPDATED NOTE 6, HT AND HOLE DETAIL	15/05/26	4810	JLC
C	UPDATED C-SUNK ANGLE	11/06/26	4821	JH



- NOTE:
- GRIP RANGE: 1.5 - 3.5
 - HOLE SIZE: 6.0 +0.1/-0.0 AFTER ALL APPLIED FINISHES.
 - INSTALLED LENGTH: 5.9 REF
 - LUBRICATION: NONE
 - INSTALLATION TOOL: SPIN PULL
 - COUNTERSUNK HOLE DEPTH: 1.2 MAX



HOLE DETAIL



SECTION A-A

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH± 1 BEND ±1 ONE PLACE DECIMAL ±0.3 TWO PLACE DECIMAL ±0.08	DRAWN	JH	30/1/26
			CHECKED		
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	ENG APPR.	JK	12/6/26
		MATERIAL	MFG APPR.		
		1010 STEEL	Q.A.		
			COMMENTS:		
			E-mail: info@sherex.com		
			www.sherex.com		
			Phone: 866-474-3739		
			Fax: 716-875-0358		
		FINISH			
		ZINC WITH CLEAR TRIVALENT CHROMATE PER SFS-01-001, SC4			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			



TITLE:
COUNTERSUNK HEAD KNURLED

SIZE DWG. NO.
A CKCM2-470-3.5

REV
C

SCALE: 5:1 WEIGHT:

SHEET 1 OF 1