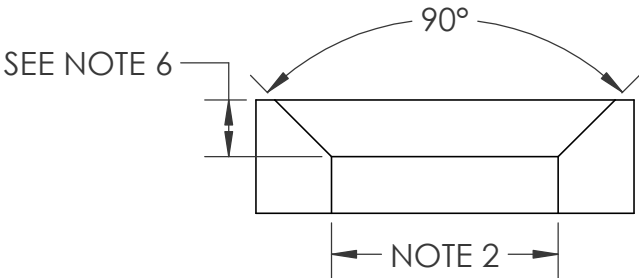
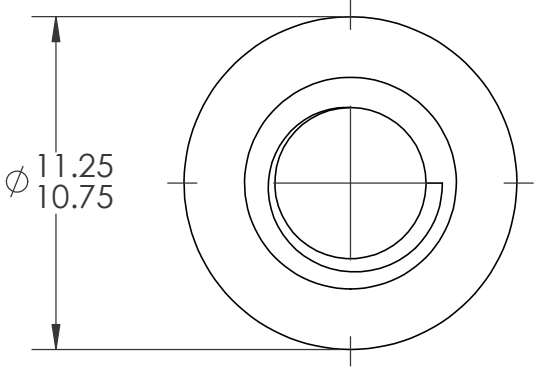
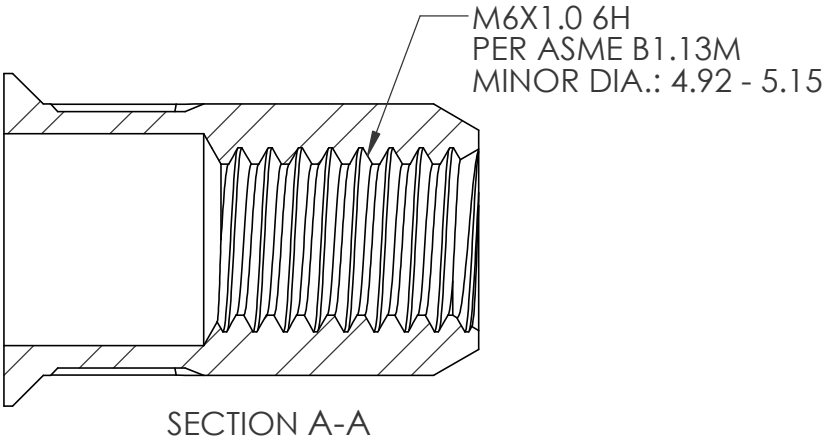
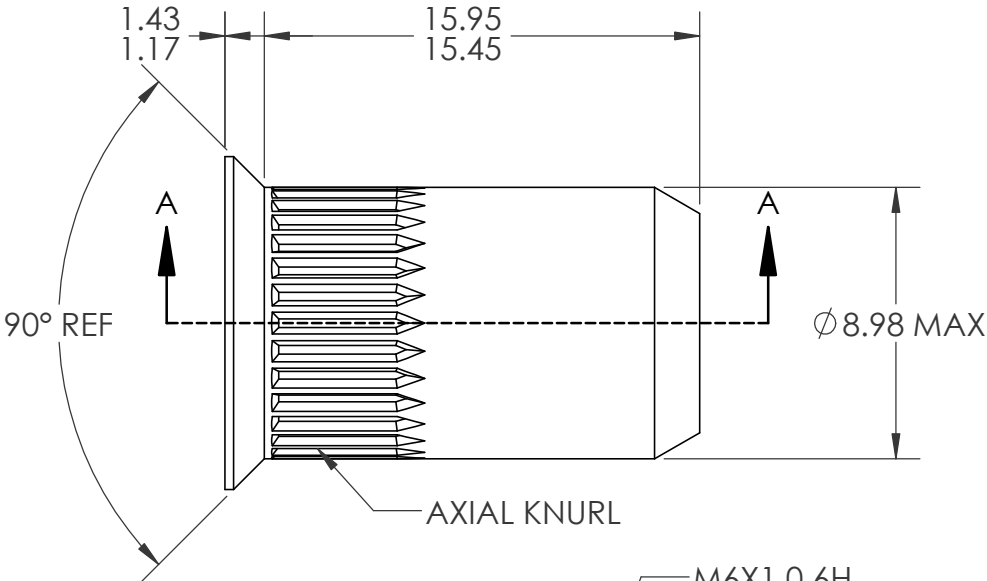


REVISIONS				
REV.	DESCRIPTION	DATE	ECN	INITIAL
A	INITIAL RELEASE	06/02/26	4759	JH
B	UPDATED NOTE 6, HD & HT	21/05/26	4812	JH
C	UPDATED C-SUNK ANGLE	11/06/26	4821	JH



- NOTE:
- GRIP RANGE: 1.5-4.0
 - HOLE SIZE: 9.0 +0.1/-0.0 AFTER ALL APPLIED FINISHES.
 - INSTALLED LENGTH: 10.0 REF
 - LUBRICATION: NONE
 - INSTALLATION TOOL: SPIN PULL
 - COUNTERSUNK HOLE DEPTH: 1.2 MAX



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UNLESS OTHERWISE SPECIFIED, ALL SPECIFICATIONS REFERENCED ON THIS DRAWING WILL PERTAIN TO THE MOST RECENT AND ACTIVE REVISION.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH± 1 BEND ±1 ONE PLACE DECIMAL ±0.3 TWO PLACE DECIMAL ±0.08	DRAWN	JH	30/1/26	TITLE: COUNTERSUNK HEAD KNURLED	
			CHECKED				
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	ENG APPR.	JK	12/6/26		
		MATERIAL 1010 STEEL	MFG APPR.				
			Q.A.			SIZE DWG. NO. REV A CKCM2-610-4.0 C	
		FINISH ZINC WITH CLEAR TRIVALENT CHROMATE PER SFS-01-001, SC4	COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358				
NEXT ASSY	USED ON						
APPLICATION		DO NOT SCALE DRAWING	SCALE: 2:1 WEIGHT: SHEET 1 OF 1				