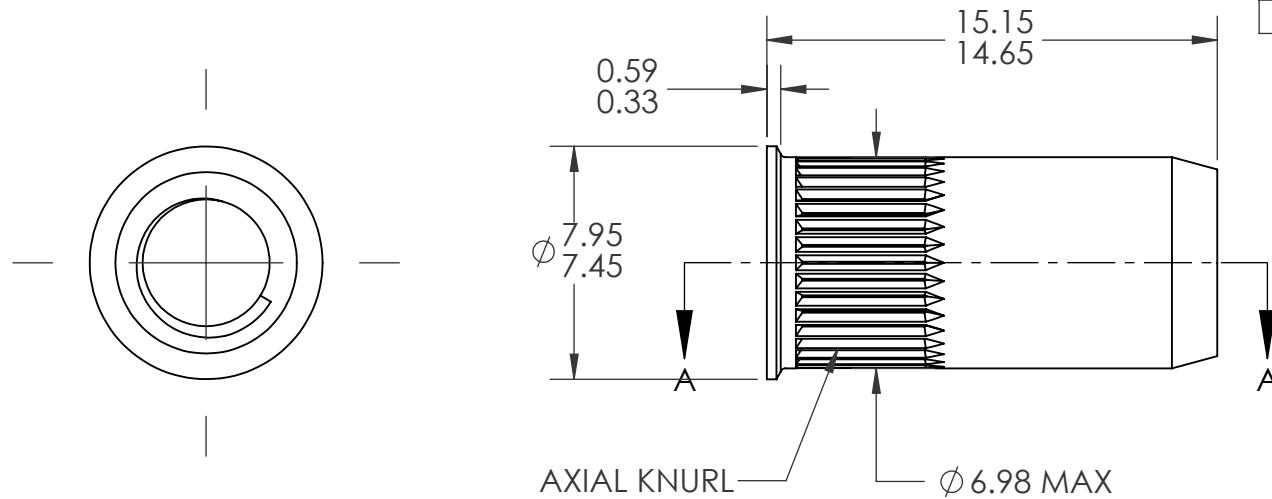
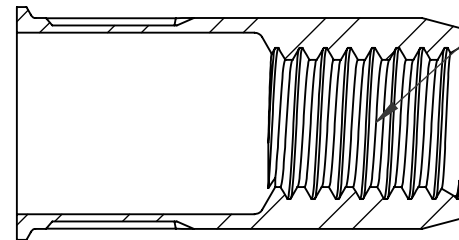


| REVISIONS |                 |           |      |         |
|-----------|-----------------|-----------|------|---------|
| REV.      | DESCRIPTION     | DATE      | ECN  | INITIAL |
| A         | INITIAL RELEASE | 6/13/2025 | 4672 | MRA     |



AXIAL KNURL  $\phi 6.98 \text{ MAX}$

M5X0.8 6H  
PER ASME B1.13M  
MINOR DIA.: 4.14 - 4.33



SECTION A-A  
SCALE 4 : 1

#### NOTE:

1. GRIP RANGE: 3.0 - 5.5
2. HOLE SIZE:  $7.0 +0.1/-0.0$  AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: 6.95 REF.
4. LUBRICATION: NONE
5. INSTALLATION TOOL: SPIN PULL

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|             |           |                                                                                                                                    |                                                                                                    |      |         |                                                                                       |               |              |
|-------------|-----------|------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|------|---------|---------------------------------------------------------------------------------------|---------------|--------------|
|             |           | UNLESS OTHERWISE SPECIFIED:                                                                                                        |                                                                                                    | NAME | DATE    |  |               |              |
|             |           | DIMENSIONS ARE IN MILLIMETERS<br>TOLERANCES:<br>ANGULAR: MACH ± 1 BEND ± 1<br>ONE PLACE DECIMAL ± 0.10<br>TWO PLACE DECIMAL ± 0.05 | DRAWN                                                                                              | MRA  | 6/13/25 |                                                                                       |               |              |
|             |           | INTERPRET GEOMETRIC<br>TOLERANCING PER:<br>ASME Y14.5M-1994                                                                        | CHECKED                                                                                            |      |         |                                                                                       |               |              |
|             |           |                                                                                                                                    | ENG APPR.                                                                                          | JVK  | 6/13/25 | TITLE:<br><br>SMALL FLANGE KNURLED BODY                                               |               |              |
|             |           |                                                                                                                                    | MFG APPR.                                                                                          |      |         |                                                                                       |               |              |
|             |           | MATERIAL<br><br>1010 STEEL                                                                                                         | Q.A.                                                                                               |      |         |                                                                                       |               |              |
|             |           |                                                                                                                                    | COMMENTS:<br>E-mail: info@sherex.com<br>www.sherex.com<br>Phone: 866-474-3739<br>Fax: 716-875-0358 |      |         |                                                                                       |               |              |
|             |           | FINISH<br>ZINC WITH CLEAR TRIVALENT<br>CHROMATE PER SFS-01-001, SC4                                                                |                                                                                                    |      |         | SIZE                                                                                  | DWG. NO.      | REV          |
|             | NEXT ASSY | USED ON                                                                                                                            |                                                                                                    |      |         | A                                                                                     | CKKM2-580-5.5 | A            |
| APPLICATION |           | DO NOT SCALE DRAWING                                                                                                               |                                                                                                    |      |         | SCALE: 2:1                                                                            | WEIGHT:       | SHEET 1 OF 1 |