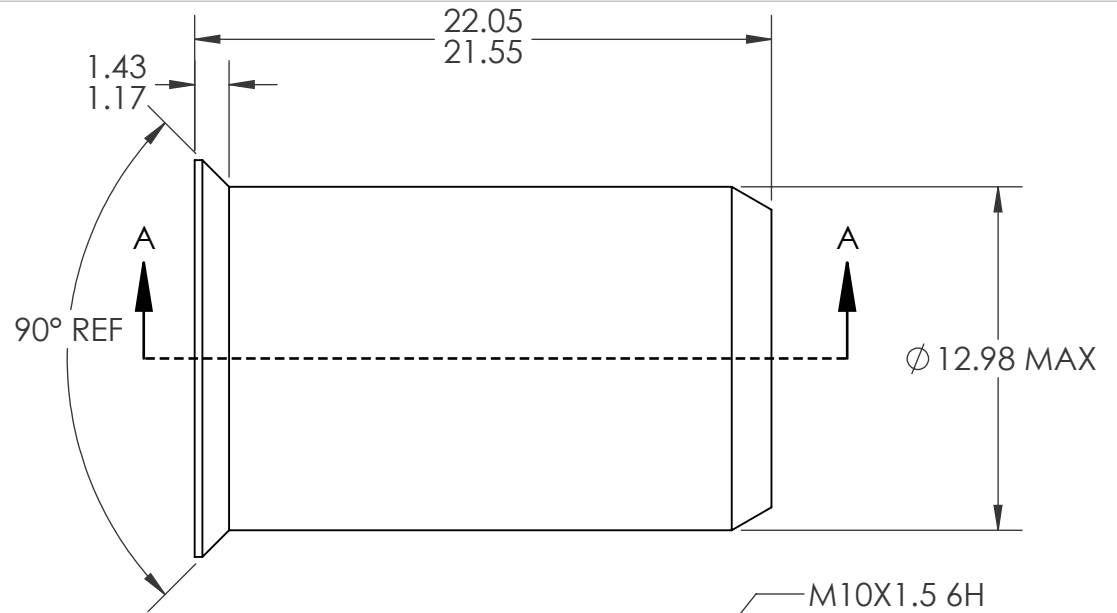
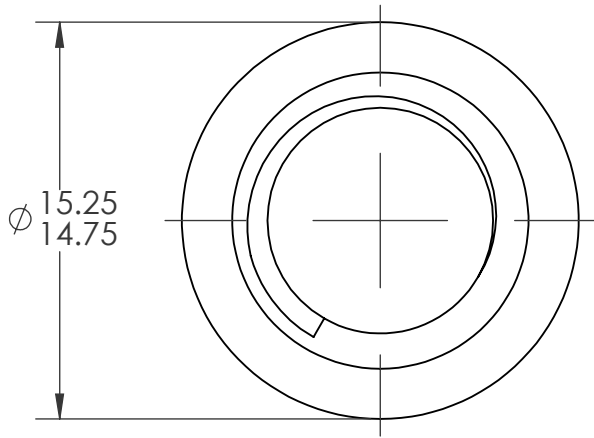
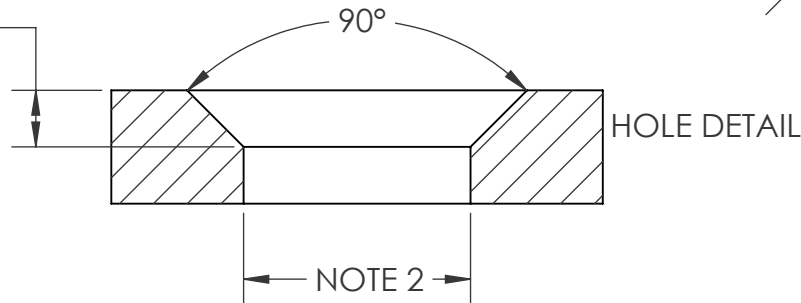


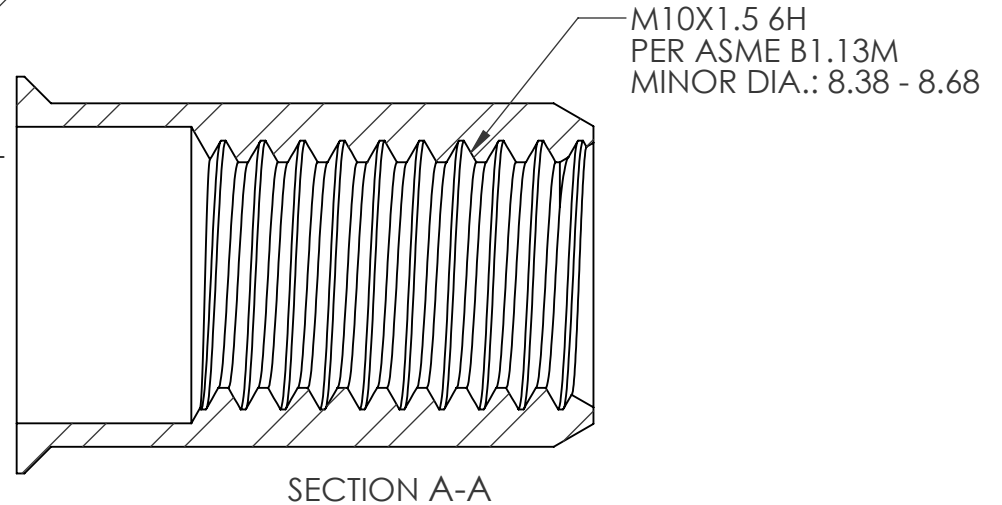
REVISIONS				
REV.	DESCRIPTION	DATE	ECN	INITIAL
A	INITIAL RELEASE	03/26/26	4791	JLC



SEE NOTE 6



- NOTE:
- GRIP RANGE: 1.5-4.0
 - HOLE SIZE: 13.0 +0.1/-0.0 AFTER ALL APPLIED FINISHES.
 - INSTALLED LENGTH: 15.0 REF
 - LUBRICATION: NONE
 - INSTALLATION TOOL: SPIN PULL
 - COUNTERSUNK HOLE DEPTH: 1.2 MAX

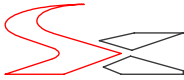


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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 ONE PLACE DECIMAL ± 0.3 TWO PLACE DECIMAL ± 0.08		DRAWN	JLC	
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994		CHECKED		
		MATERIAL 1010 STEEL		ENG APPR.	JVK	
NEXT ASSY		USED ON		MFG APPR.		TITLE: COUNTERSUNK HEAD SMOOTH
APPLICATION		DO NOT SCALE DRAWING		Q.A.		
		FINISH ZINC WITH CLEAR TRIVALENT CHROMATE PER SFS-01-001, SC4		COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358		SIZE DWG. NO. A COCM2-1015-4.0
						REV A
				SCALE: 7:2 WEIGHT:		SHEET 1 OF 1

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