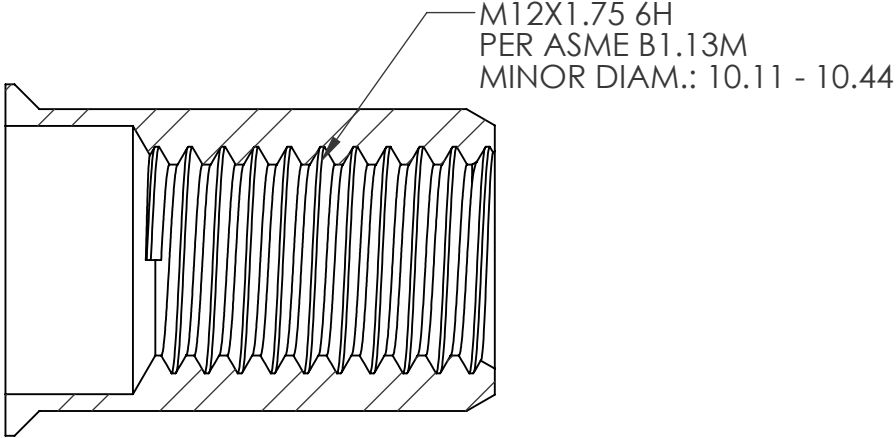
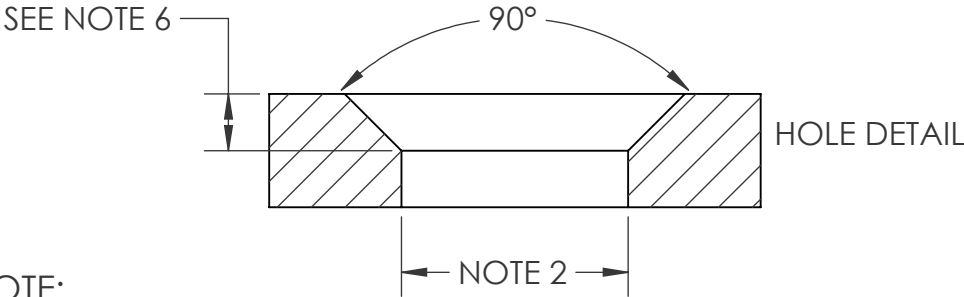
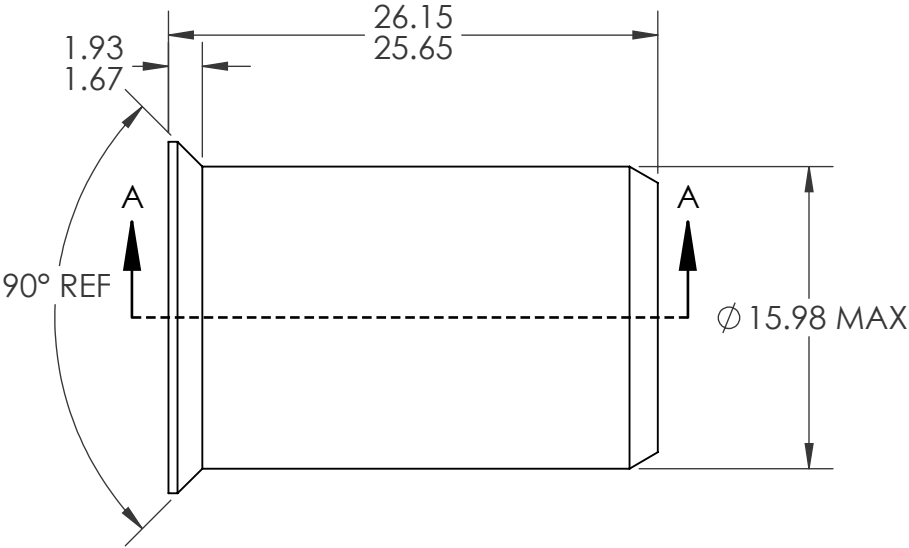
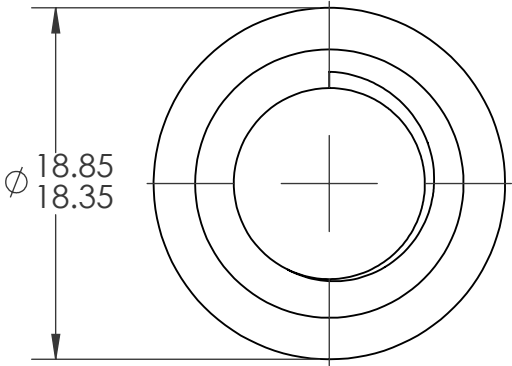


REVISIONS				
REV.	DESCRIPTION	DATE	ECN	INITIAL
A	INITIAL RELEASE	03/26/26	4791	JLC



- NOTE:
- GRIP RANGE: 1.7 - 4.5
 - HOLE SIZE: 16.0 +0.1/-0.0 AFTER ALL APPLIED FINISHES.
 - INSTALLED LENGTH: 17.5 REF
 - LUBRICATION: NONE
 - INSTALLATION TOOL: SPIN PULL
 - COUNTERSUNK HOLE DEPTH: 1.7 MAX

PROPRIETARY AND CONFIDENTIAL

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 ONE PLACE DECIMAL ± 0.3 TWO PLACE DECIMAL ± 0.08	DRAWN	JLC	03/26/26
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED		
			ENG APPR.	JVK	03/26/26
		MATERIAL 1010 STEEL	MFG APPR.		
			Q.A.		
			COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358		
NEXT ASSY	USED ON	FINISH ZINC WITH CLEAR TRIVALENT CHROMATE PER SFS-01-001, SC4			
APPLICATION		DO NOT SCALE DRAWING			



TITLE:

COUNTERSUNK HEAD SMOOTH

SIZE DWG. NO.

A COCM2-12175-4.5

SCALE: 5:2 WEIGHT: SHEET 1 OF 1