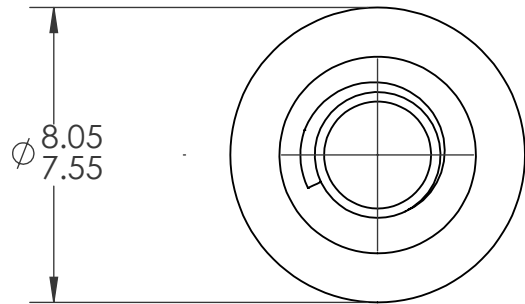
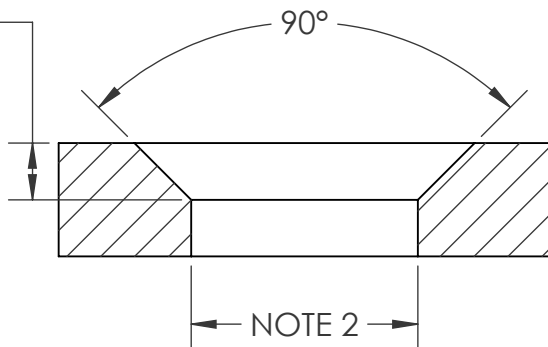


REVISIONS				
REV.	DESCRIPTION	DATE	ECN	INITIAL
A	INITIAL RELEASE	3/31/26	4791	JLC

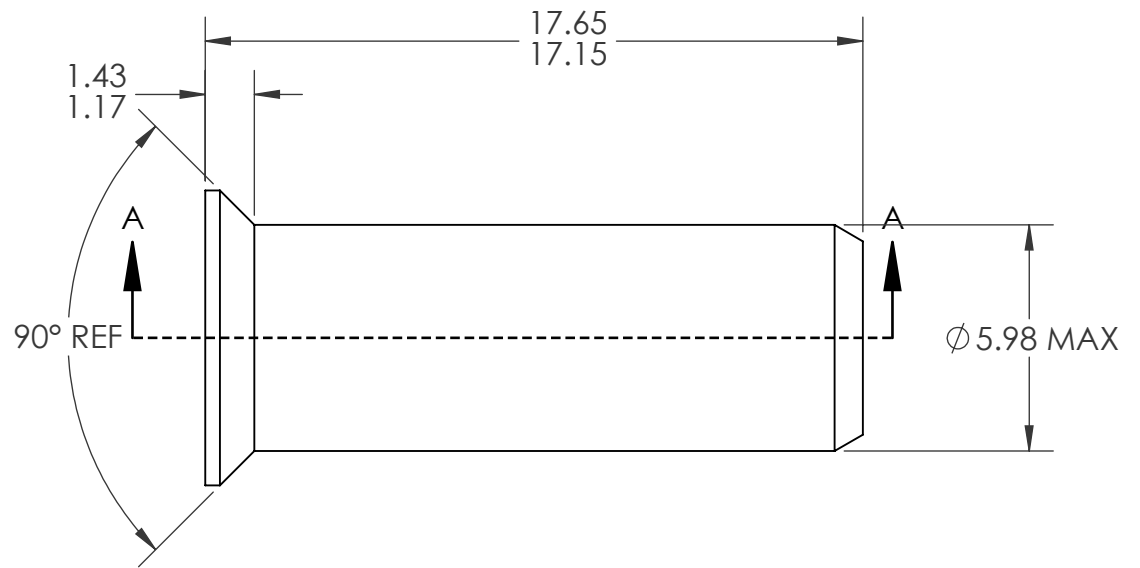


SEE NOTE 6

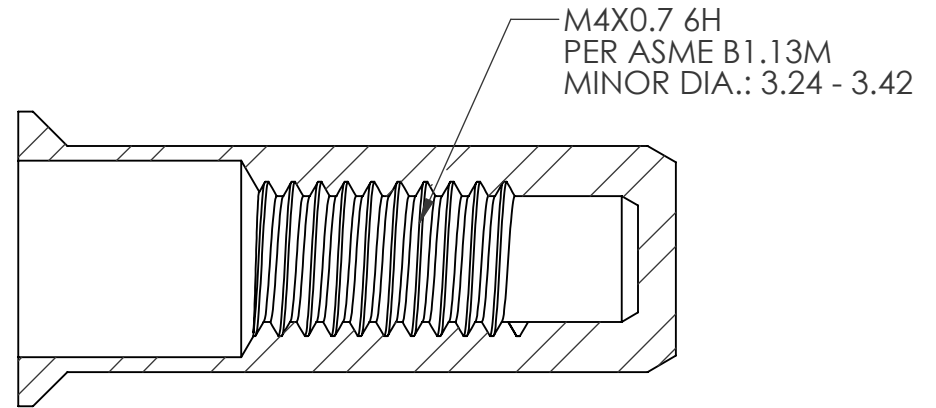


NOTE:

- GRIP RANGE: 1.5-3.5
- HOLE SIZE: 6.0 +0.1/-0.0 AFTER ALL APPLIED FINISHES.
- INSTALLED LENGTH: 11.8 REF
- LUBRICATION: NONE
- INSTALLATION TOOL: SPIN PULL
- COUNTERSUNK HOLE DEPTH: 1.2 MAX



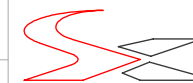
HOLE DETAIL



SECTION A-A

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 ONE PLACE DECIMAL ± 0.3 TWO PLACE DECIMAL ± 0.08	DRAWN	JLC	3/31/26
			CHECKED		
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	ENG APPR.	JVK	3/31/26
			MFG APPR.		
		MATERIAL 1010 STEEL	Q.A.		
			COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358		
NEXT ASSY	USED ON	FINISH ZINC WITH CLEAR TRIVALENT CHROMATE PER SFS-01-001, SC4			
APPLICATION		DO NOT SCALE DRAWING			



TITLE:

COUNTERSUNK HEAD SMOOTH

SIZE DWG. NO.

A COCM2-470-3.5B

REV

A

SCALE: 5:1 WEIGHT:

SHEET 1 OF 1