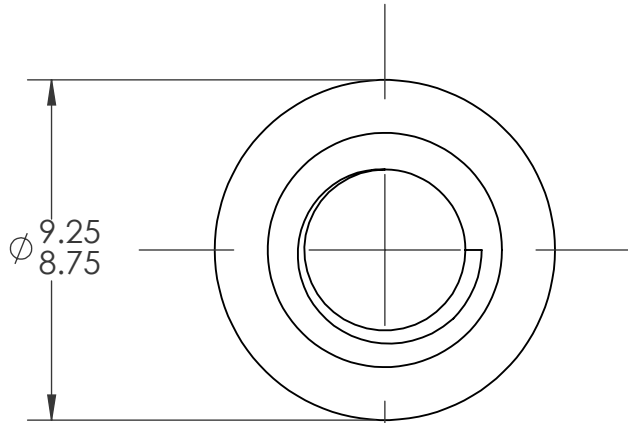
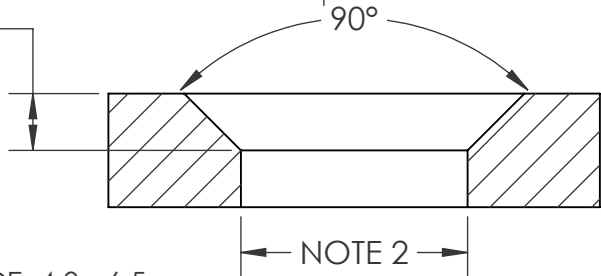


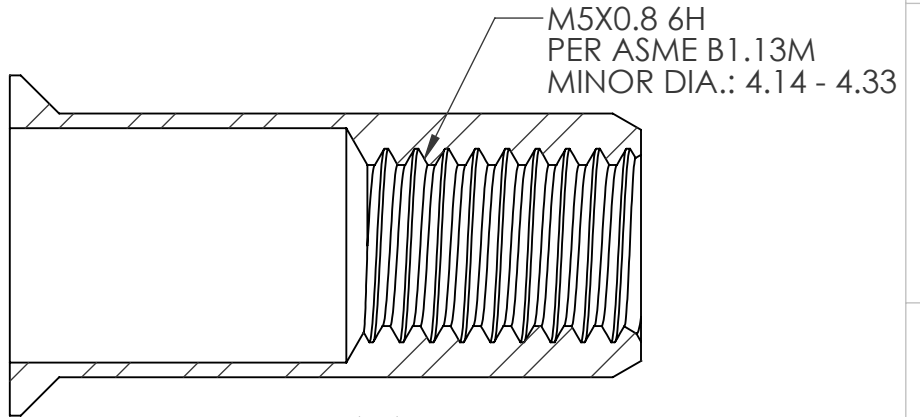
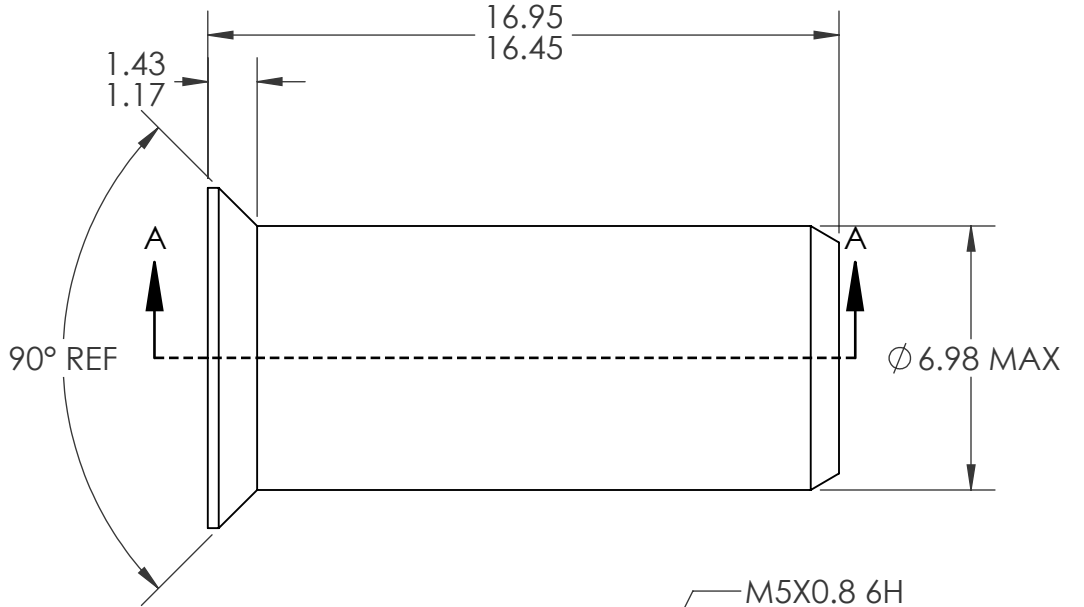
REVISIONS				
REV.	DESCRIPTION	DATE	ECN	INITIAL
A	INITIAL RELEASE	03/26/26	4791	JLC



SEE NOTE 6



HOLE DETAIL



SECTION A-A

NOTE:

- GRIP RANGE: 4.0 - 6.5
- HOLE SIZE: 7.0 +0.1/-0.0 AFTER ALL APPLIED FINISHES.
- INSTALLED LENGTH: 8.6 REF
- LUBRICATION: NONE
- INSTALLATION TOOL: SPIN PULL
- COUNTERSUNK HOLE DEPTH: 1.2 MAX

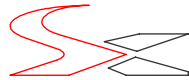
PROPRIETARY AND CONFIDENTIAL

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UNLESS OTHERWISE SPECIFIED, ALL SPECIFICATIONS REFERENCED ON THIS DRAWING WILL PERTAIN TO THE MOST RECENT AND ACTIVE REVISION.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 ONE PLACE DECIMAL ± 0.3 TWO PLACE DECIMAL ± 0.08	DRAWN	JLC	3/26/26
			CHECKED		
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	ENG APPR.	JVK	3/26/26
			MFG APPR.		
		MATERIAL 1010 STEEL	Q.A.		
			COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358		
NEXT ASSY	USED ON	FINISH ZINC WITH CLEAR TRIVALENT CHROMATE PER SFS-01-001, SC4			
APPLICATION		DO NOT SCALE DRAWING			



TITLE:
COUNTERSUNK HEAD SMOOTH

SIZE	DWG. NO.	REV
A	COCM2-580-6.5	A
SCALE: 5:1		WEIGHT:
SHEET 1 OF 1		