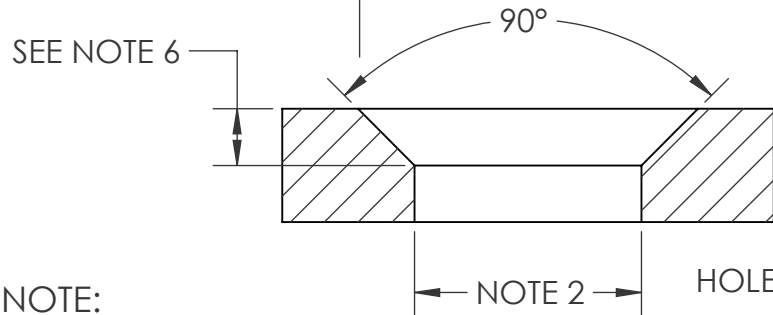
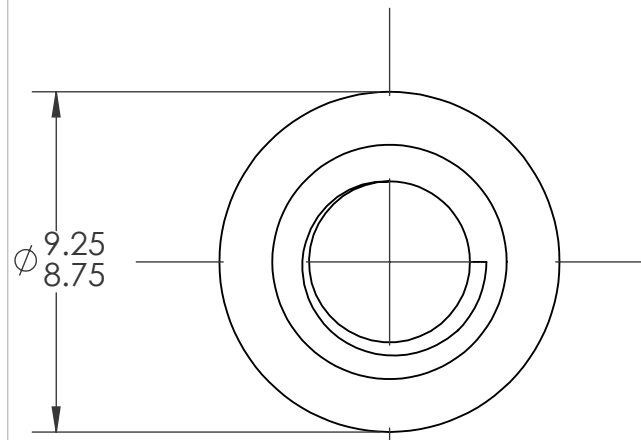
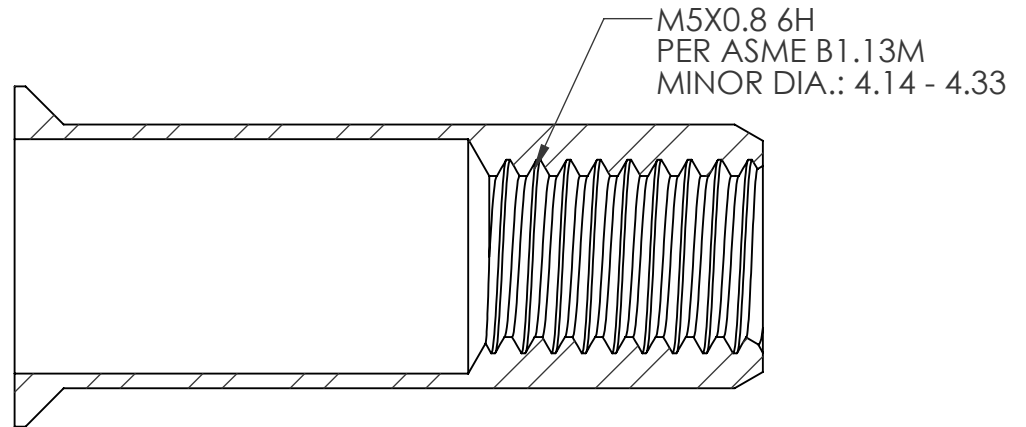
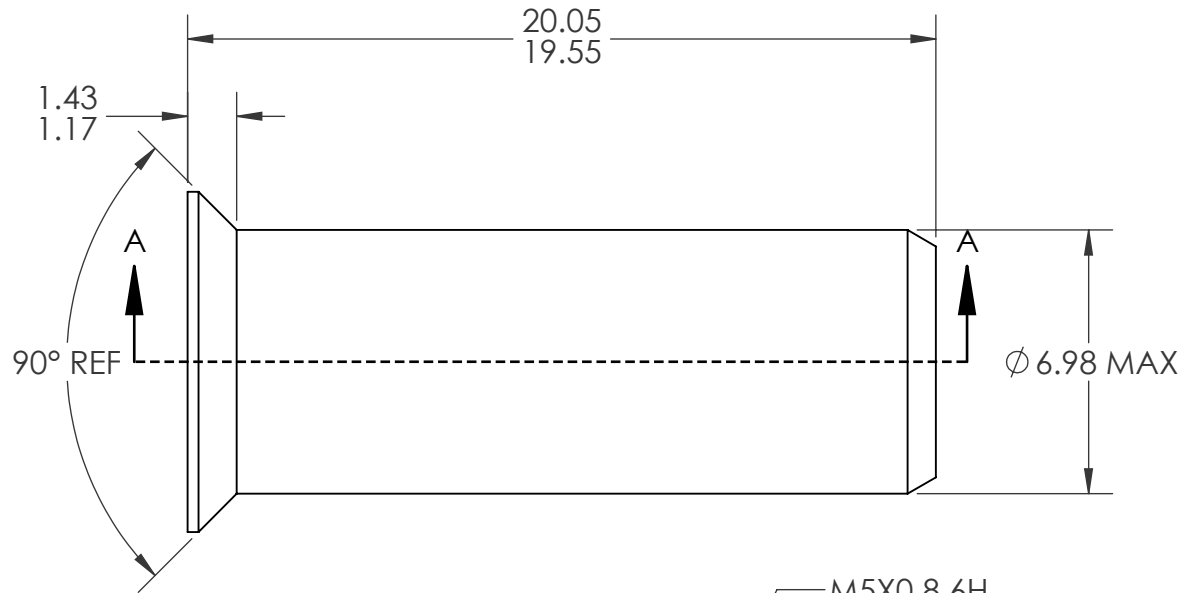


REVISIONS				
REV.	DESCRIPTION	DATE	ECN	INITIAL
A	INITIAL RELEASE	03/26/26	4791	JLC



- NOTE:**
- GRIP RANGE: 6.5 - 9.0
 - HOLE SIZE: 7.0 +0.1/-0.0 AFTER ALL APPLIED FINISHES.
 - INSTALLED LENGTH: 9.0 REF
 - LUBRICATION: NONE
 - INSTALLATION TOOL: SPIN PULL
 - COUNTERSUNK HOLE DEPTH: 1.2 MAX

HOLE DETAIL



SECTION A-A

PROPRIETARY AND CONFIDENTIAL
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH ± 1 BEND ±1 ONE PLACE DECIMAL ±0.3 TWO PLACE DECIMAL ±0.08	DRAWN	JLC	3/26/26
			CHECKED		
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	ENG APPR.	JVK	3/26/26
			MFG APPR.		
		MATERIAL 1010 STEEL	Q.A.		
			COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358		
NEXT ASSY	USED ON	FINISH ZINC WITH CLEAR TRIVALENT CHROMATE PER SFS-01-001, SC4			
APPLICATION		DO NOT SCALE DRAWING			



TITLE:
COUNTERSUNK HEAD SMOOTH

SIZE	DWG. NO.	REV
A	COCM2-580-9.0	A
SCALE: 5:1	WEIGHT:	SHEET 1 OF 1