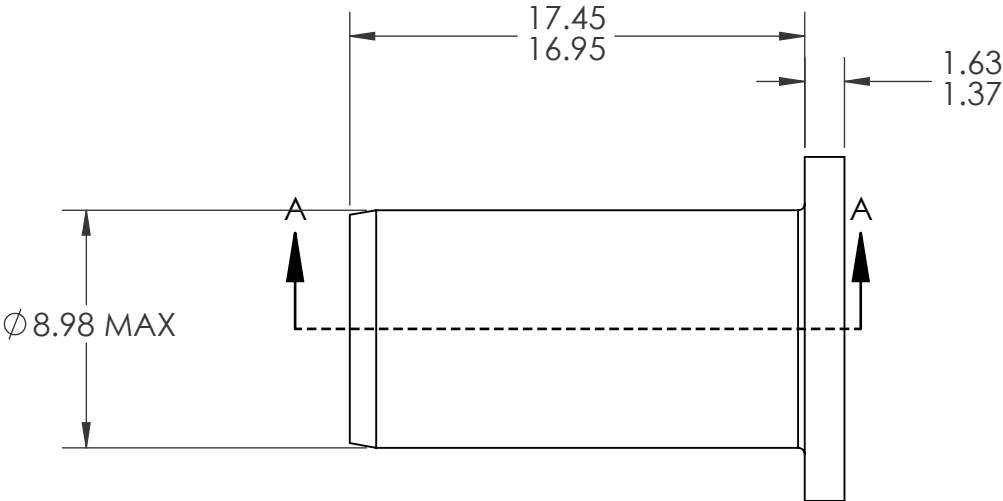
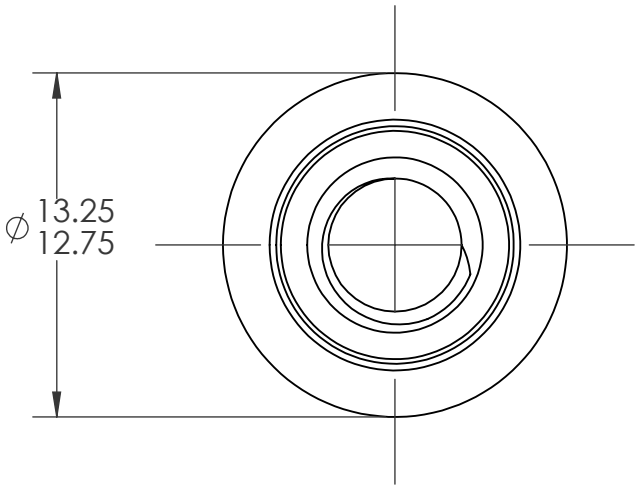
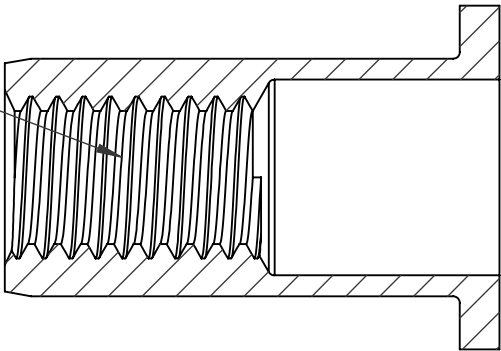


| REVISIONS |                 |            |      |         |
|-----------|-----------------|------------|------|---------|
| REV       | DESCRIPTION     | DATE       | ECN  | INITIAL |
| A         | INITIAL RELEASE | 04/07/2026 | 4782 | MRA     |



M6X1.0 6H  
PER ASME B1.13M  
MINOR DIA.: 4.92 - 5.15



SECTION A-A  
SCALE 3.5 : 1

- NOTE:
- GRIP RANGE: 3.0 - 5.5
  - HOLE SIZE: 9.0 +0.1/-0.00 AFTER ALL APPLIED FINISHES.
  - INSTALLED LENGTH: 9.3 REF
  - LUBRICATION: NONE
  - INSTALLATION TOOL: SPIN PULL

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|             |  |                                                                                                                                                   |  |                                                                                                                                                                             |            |
|-------------|--|---------------------------------------------------------------------------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|
|             |  | UNLESS OTHERWISE SPECIFIED:                                                                                                                       |  | NAME                                                                                                                                                                        | DATE       |
|             |  | DIMENSIONS ARE IN MILLIMETERS<br>TOLERANCES:<br>ANGULAR: MACH $\pm 1$ BEND $\pm 1$<br>ONE PLACE DECIMAL $\pm 0.3$<br>TWO PLACE DECIMAL $\pm 0.08$ |  | DRAWN                                                                                                                                                                       | MRA 4/7/26 |
|             |  | INTERPRET GEOMETRIC<br>TOLERANCING PER:<br>ASME Y14.5M-1994                                                                                       |  | CHECKED                                                                                                                                                                     |            |
|             |  | MATERIAL<br><br>1010 STEEL                                                                                                                        |  | ENG APPR.                                                                                                                                                                   | JVK 4/7/26 |
|             |  | FINISH<br>ZINC WITH CLEAR TRIVALENT<br>CHROMATE PER SFS-01-001, SC4                                                                               |  | MFG APPR.                                                                                                                                                                   |            |
| NEXT ASSY   |  | USED ON                                                                                                                                           |  | Q.A.                                                                                                                                                                        |            |
| APPLICATION |  | DO NOT SCALE DRAWING                                                                                                                              |  | COMMENTS:<br>E-mail: <a href="mailto:info@sherex.com">info@sherex.com</a><br><a href="http://www.sherex.com">www.sherex.com</a><br>Phone: 866-474-3739<br>Fax: 716-875-0358 |            |



TITLE:  
LARGE FLANGE ROUND BODY

|            |               |              |
|------------|---------------|--------------|
| SIZE       | DWG. NO.      | REV          |
| <b>A</b>   | COLM2-610-5.5 | <b>A</b>     |
| SCALE: 2:1 | WEIGHT:       | SHEET 1 OF 1 |