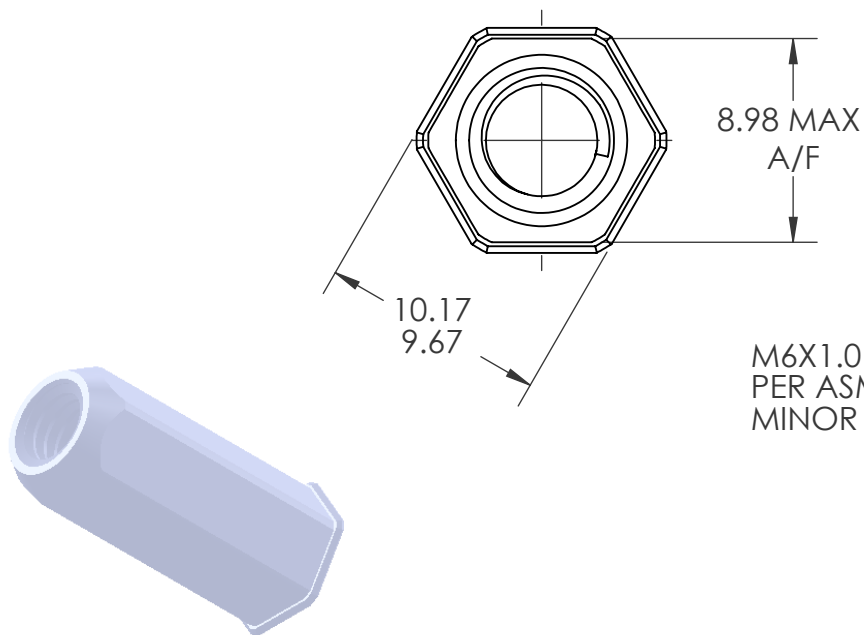
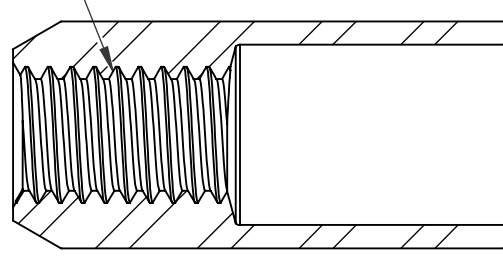
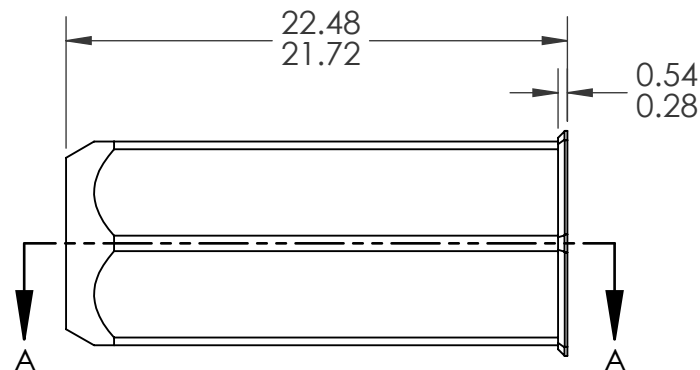


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	10/14/14	1705



M6X1.0 6H
PER ASME B1.13M
MINOR DIA.: 4.92 - 5.15



SECTION A-A
SCALE 3 : 1

NOTE:

1. GRIP RANGE: 6.0 - 8.5
2. HOLE SIZE: $.9.0 +0.1/-0.0$ A/F AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: 11.9 REF.
4. LUBRICATION: NONE
5. INSTALLATION TOOL: FLEX 5P/5S SPIN PULL
6. THREAD PROOF LOAD MEETS CLASS 8 PER ISO 898-2: 17.2kN

PROPRIETARY AND CONFIDENTIAL

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		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 ONE PLACE DECIMAL ± 0.10 TWO PLACE DECIMAL ± 0.05 INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994 MATERIAL C1008/C1010 FINISH ZINC PLATE CLEAR TRIVALENT CHROMATE PER SHEREX SFS-01-001		NAME	DATE
			DRAWN	CL	10/14/14
			CHECKED		
			ENG APPR.	JVK	10/14/14
			MFG APPR.		
			Q.A.	JR	10/14/14
			COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358		
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			



TITLE:

SMALL FLANGE FULL HEX

SIZE	DWG. NO.	REV
A	FHK2-610-8.5	A
SCALE: 2:1	WEIGHT:	SHEET 1 OF 1