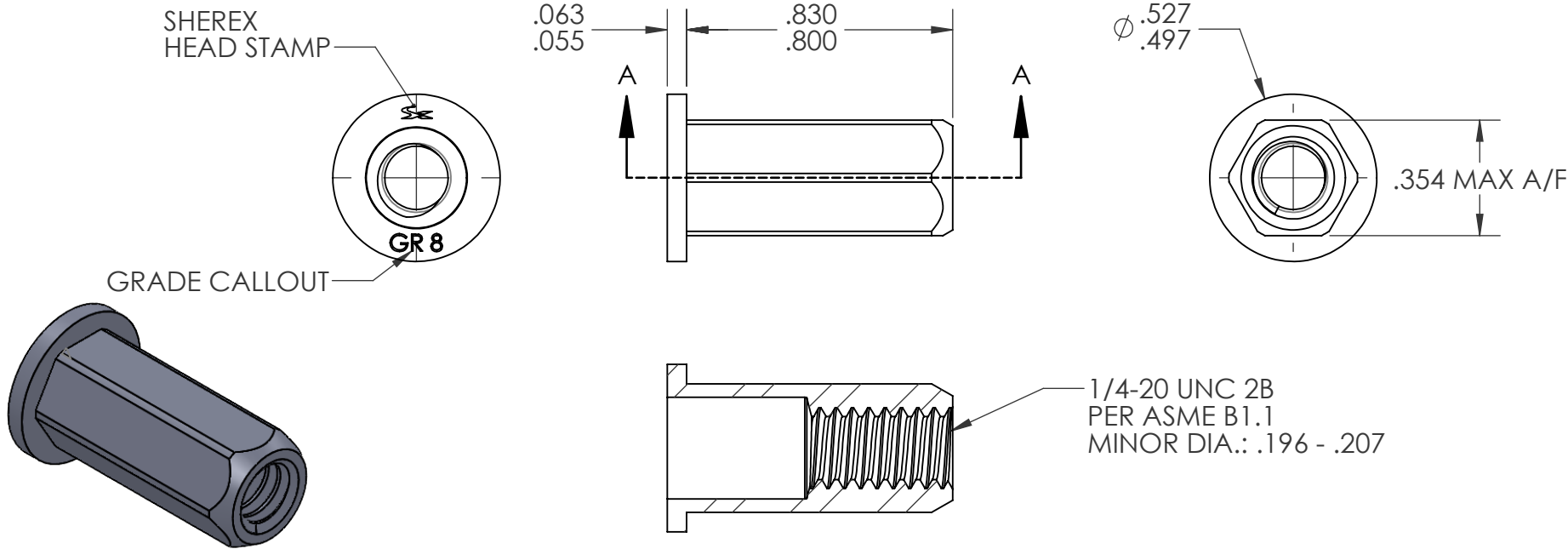


REVISIONS				
REV.	DESCRIPTION	DATE	ECN	INITIALS
A	INITIAL RELEASE	8/29/24	4528	PMZ



- NOTE:
- GRIP RANGE: .118 - .197
 - HOLE SIZE: .355 +.006/- .000 A/F AFTER ALL APPLIED FINISHES.
 - INSTALLED LENGTH: .547 MAX
 - LUBRICATION: NONE
 - INSTALLATION TOOL: FLEX 5P/5S SPIN PULL
 - THREADS MEET GRADE 8 PROOF LOAD PER SAE J995: 5250LBF

SECTION A-A


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UNLESS OTHERWISE SPECIFIED, ALL SPECIFICATIONS REFERENCED ON THIS DRAWING WILL PERTAIN TO THE MOST RECENT AND ACTIVE REVISION.

		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 ONE PLACE DECIMAL ± 0.3 TWO PLACE DECIMAL ± 0.08 INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994 MATERIAL 10B21 FINISH ZINC PLATE CLEAR TRIVALENT CHROMATE PER SHEREX SFS-01-001 SC1		NAME	DATE
			DRAWN	PMZ	8/29/24
			CHECKED		
			ENG APPR.	JVK	8/29/24
			MFG APPR.	AP	8/29/24
			Q.A.		
			COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358		
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

		
TITLE: LARGE FLANGE FULL HEX HIGH STRENGTH		
SIZE A	DWG. NO. HHS2-2520-197	REV A
SCALE: 2:1 WEIGHT:		SHEET 1 OF 1