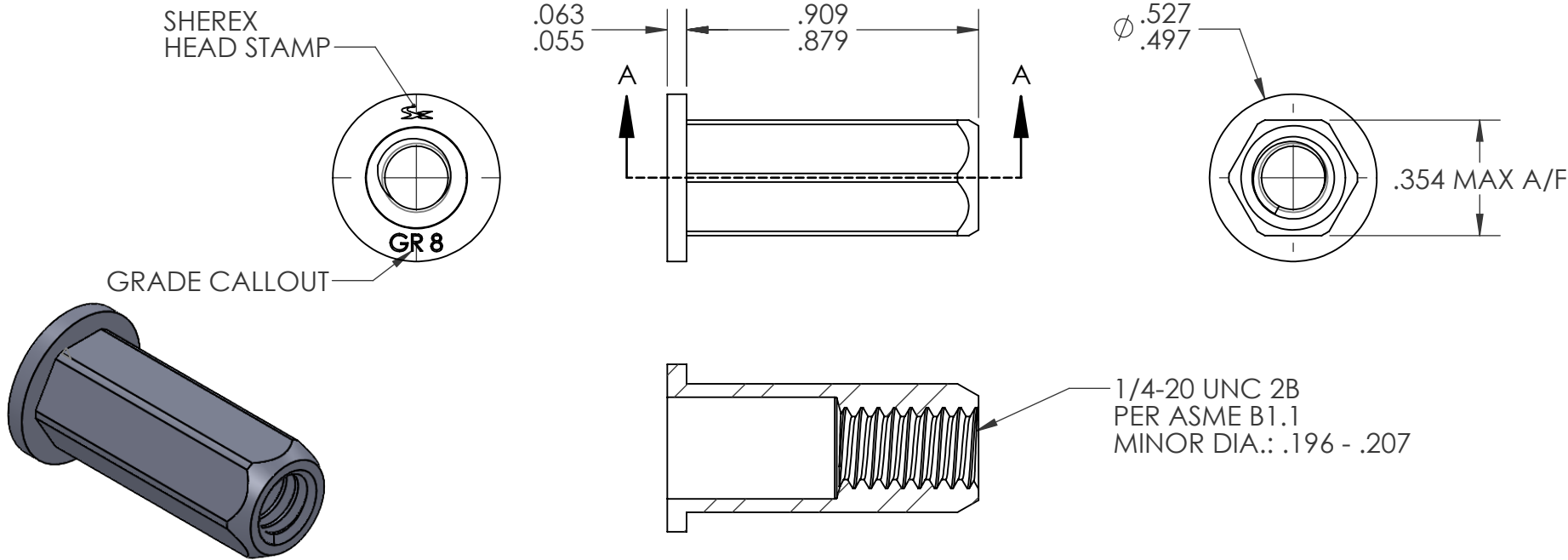


| REVISIONS |                 |         |      |          |
|-----------|-----------------|---------|------|----------|
| REV.      | DESCRIPTION     | DATE    | ECN  | INITIALS |
| A         | INITIAL RELEASE | 8/29/24 | 4528 | PMZ      |



- NOTE:
- GRIP RANGE: .197 - .276
  - HOLE SIZE: .355 +.006/-.000 A/F AFTER ALL APPLIED FINISHES.
  - INSTALLED LENGTH: .547 MAX
  - LUBRICATION: NONE
  - INSTALLATION TOOL: FLEX 5P/5S SPIN PULL
  - THREADS MEET GRADE 8 PROOF LOAD PER SAE J995: 5250LBF

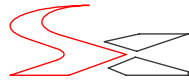
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|             |         |                                                                                                                                |                                                                                                    |      |         |
|-------------|---------|--------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|------|---------|
|             |         | UNLESS OTHERWISE SPECIFIED:                                                                                                    |                                                                                                    | NAME | DATE    |
|             |         | DIMENSIONS ARE IN MILLIMETERS<br>TOLERANCES:<br>ANGULAR: MACH ± 1 BEND ±1<br>ONE PLACE DECIMAL ±0.3<br>TWO PLACE DECIMAL ±0.08 | DRAWN                                                                                              | PMZ  | 8/29/24 |
|             |         | INTERPRET GEOMETRIC<br>TOLERANCING PER:<br>ASME Y14.5M-1994                                                                    | CHECKED                                                                                            |      |         |
|             |         | MATERIAL                                                                                                                       | ENG APPR.                                                                                          | JVK  | 8/29/24 |
|             |         | 10B21                                                                                                                          | MFG APPR.                                                                                          | AP   | 8/29/24 |
|             |         | FINISH                                                                                                                         | Q.A.                                                                                               |      |         |
|             |         | ZINC PLATE CLEAR<br>TRIVALENT CHROMATE PER<br>SHEREX SFS-01-001 SC1                                                            | COMMENTS:<br>E-mail: info@sherex.com<br>www.sherex.com<br>Phone: 866-474-3739<br>Fax: 716-875-0358 |      |         |
| NEXT ASSY   | USED ON |                                                                                                                                |                                                                                                    |      |         |
| APPLICATION |         | DO NOT SCALE DRAWING                                                                                                           |                                                                                                    |      |         |



TITLE:

**LARGE FLANGE FULL HEX  
HIGH STRENGTH**

|              |                      |          |
|--------------|----------------------|----------|
| SIZE         | DWG. NO.             | REV      |
| <b>A</b>     | <b>HHS2-2520-276</b> | <b>A</b> |
| SCALE: 2:1   |                      | WEIGHT:  |
| SHEET 1 OF 1 |                      |          |