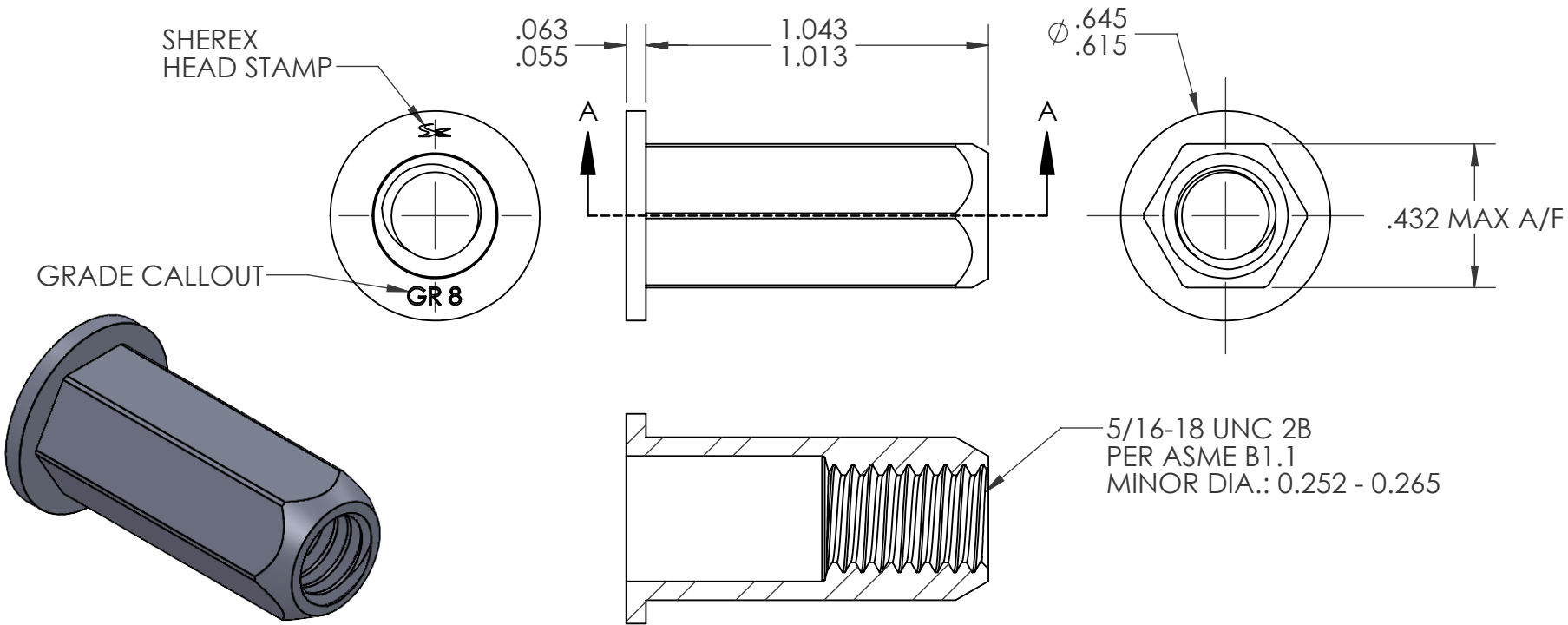


REVISIONS				
REV.	DESCRIPTION	DATE	ECN	INITIALS
A	INITIAL RELEASE	8/29/24	4528	PMZ



- NOTE:
- GRIP RANGE: .197 - .276
 - HOLE SIZE: .433 +.006/-.000 A/F AFTER ALL APPLIED FINISHES.
 - INSTALLED LENGTH: .634 MAX
 - LUBRICATION: NONE
 - INSTALLATION TOOL: FLEX18/RIV943 SPIN PULL
 - THREADS MEET GRADE 8 PROOF LOAD PER SAE J995: 8650LBF

SECTION A-A

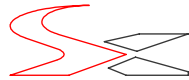
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH± 1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005	DRAWN	PMZ	8/29/24
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED		
			ENG APPR.	JVK	8/29/24
			MFG APPR.	AP	8/29/24
			Q.A.		
		MATERIAL 10B21	COMMENTS:		
		FINISH ZINC PLATE CLEAR TRIVALENT CHROMATE PER SHEREX SFS-01-001 SC1	E-mail: info@sherex.com		
NEXT ASSY	USED ON		www.sherex.com		
			Phone: 866-474-3739		
			Fax: 716-875-0358		
APPLICATION		DO NOT SCALE DRAWING			



TITLE:

**LARGE FLANGE FULL HEX
HIGH STRENGTH**

SIZE	DWG. NO.	REV
A	HHS2-3118-276	A
SCALE: 2:1		WEIGHT:
SHEET 1 OF 1		