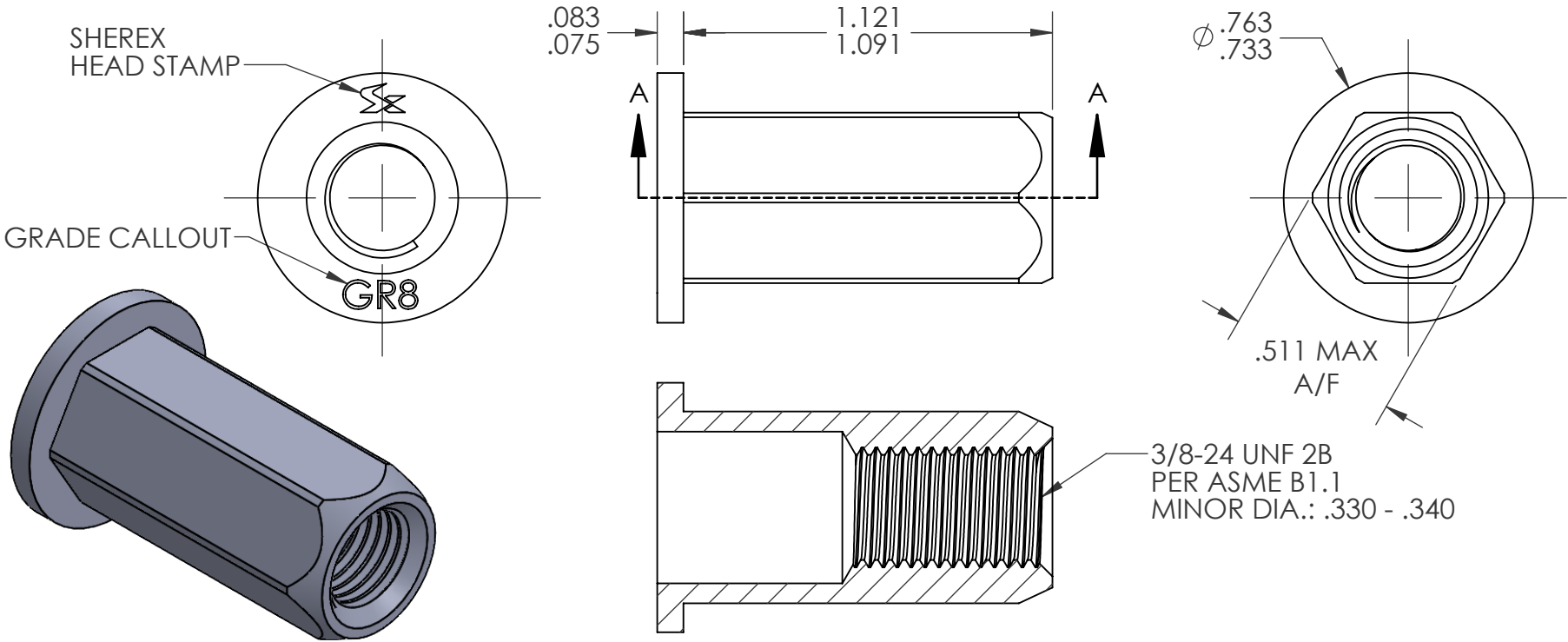


REVISIONS				
REV.	DESCRIPTION	DATE	ECN	INITIALS
A	INITIAL RELEASE	9/4/24	4528	PMZ



- NOTE:
- GRIP RANGE: .118 - .197
 - HOLE SIZE: $.512 +.006/-.000$ A/F AFTER ALL APPLIED FINISHES.
 - INSTALLED LENGTH: .807 MAX
 - LUBRICATION: NONE
 - INSTALLATION TOOL: FLEX 18/RIV 943 SPIN PULL
 - THREADS MEET GRADE 8 PROOF LOAD PER SAE J995: 13,170LBF


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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH± 1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005	DRAWN	PMZ	9/4/24
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED		
			ENG APPR.	JVK	9/4/24
			MFG APPR.	AP	9/4/24
		MATERIAL	Q.A.		
		10B21	COMMENTS:		
		FINISH	E-mail: info@sherex.com		
			www.sherex.com		
NEXT ASSY	USED ON	ZINC PLATE CLEAR TRIVALENT CHROMATE PER SHEREX SFS-01-001 SC1	Phone: 866-474-3739		
			Fax: 716-875-0358		
APPLICATION		DO NOT SCALE DRAWING			

		
TITLE: FULL HEX HIGH STRENGTH		
SIZE A	DWG. NO. HHS2-3724-197	REV A
SCALE: 2:1 WEIGHT:		SHEET 1 OF 1