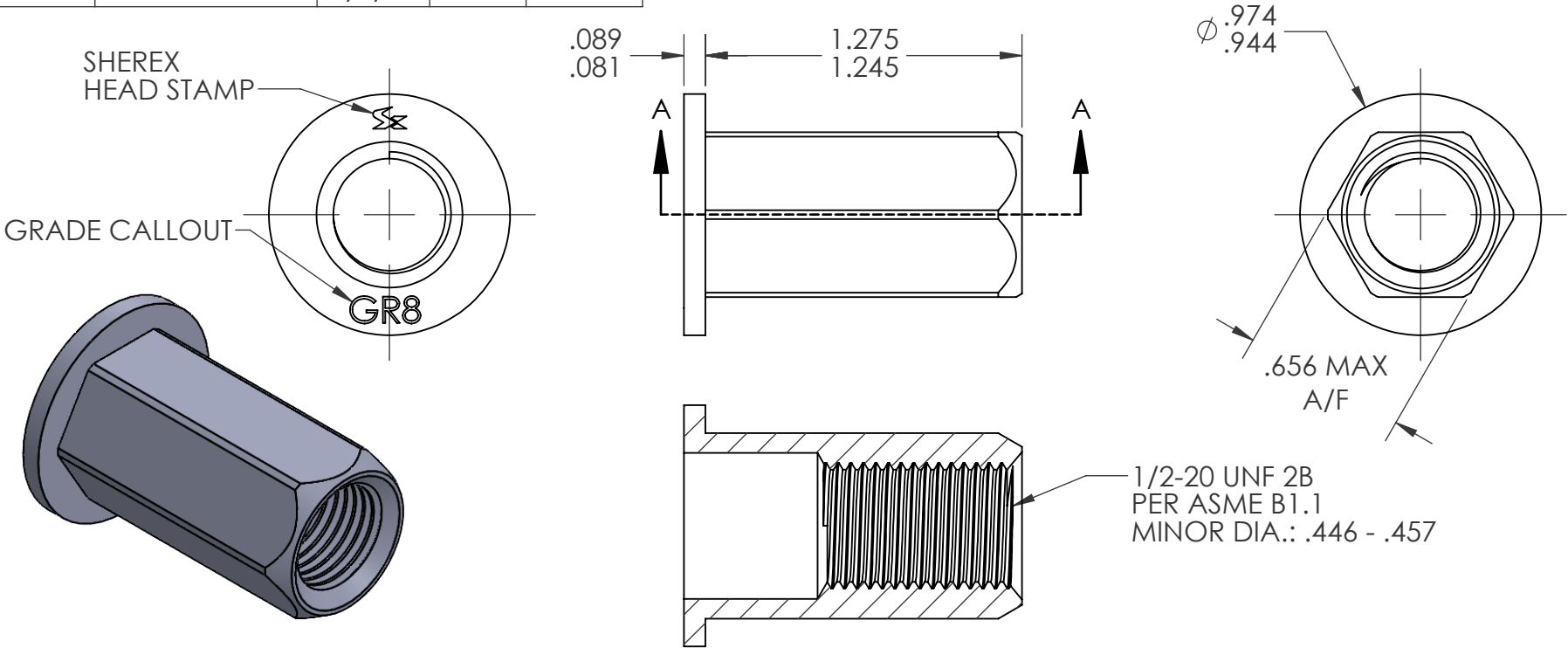


REVISIONS				
REV.	DESCRIPTION	DATE	ECN	INITIALS
A	INITIAL RELEASE	9/4/24	4528	PMZ



- NOTE:
- GRIP RANGE: .040 - .118
  - HOLE SIZE: .657 +.006/-.000 A/F AFTER ALL APPLIED FINISHES.
  - INSTALLED LENGTH: .984 MAX
  - LUBRICATION: NONE
  - INSTALLATION TOOL: FLEX 18 SPIN PULL
  - THREADS MEET GRADE 8 PROOF LOAD PER SAE J995: 23,985LBF


**PROPRIETARY AND CONFIDENTIAL**

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UNLESS OTHERWISE SPECIFIED, ALL SPECIFICATIONS REFERENCED ON THIS DRAWING WILL PERTAIN TO THE MOST RECENT AND ACTIVE REVISION.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH± 1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005	DRAWN	PMZ	9/4/24
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED		
			ENG APPR.	JVK	9/4/24
			MFG APPR.	AP	9/4/24
		MATERIAL	Q.A.		
		10B21	COMMENTS:		
		FINISH	E-mail: info@sherex.com		
		ZINC PLATE CLEAR	www.sherex.com		
NEXT ASSY	USED ON	TRIVALENT CHROMATE PER SHEREX SFS-01-001 SC1	Phone: 866-474-3739		
APPLICATION		DO NOT SCALE DRAWING	Fax: 716-875-0358		

		
<b>TITLE:</b> FULL HEX HIGH STRENGTH		
<b>SIZE</b> <b>A</b>	<b>DWG. NO.</b> HHS2-5020-118	<b>REV</b> A
<b>SCALE:</b> 3:2		<b>WEIGHT:</b>
<b>SHEET 1 OF 1</b>		