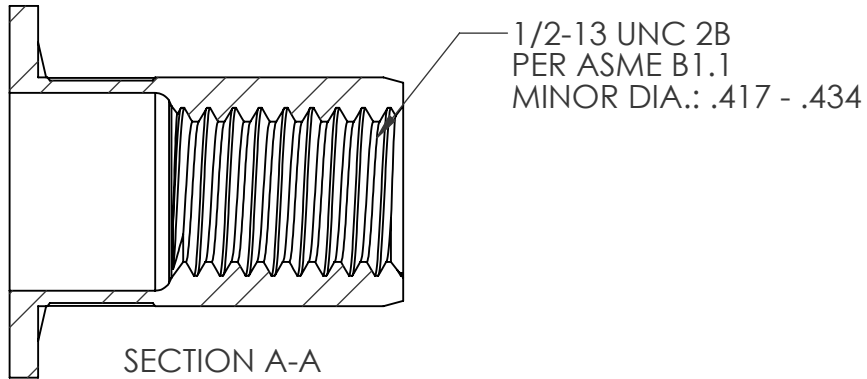
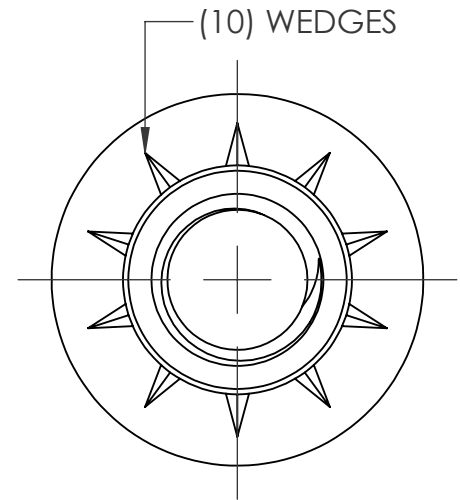
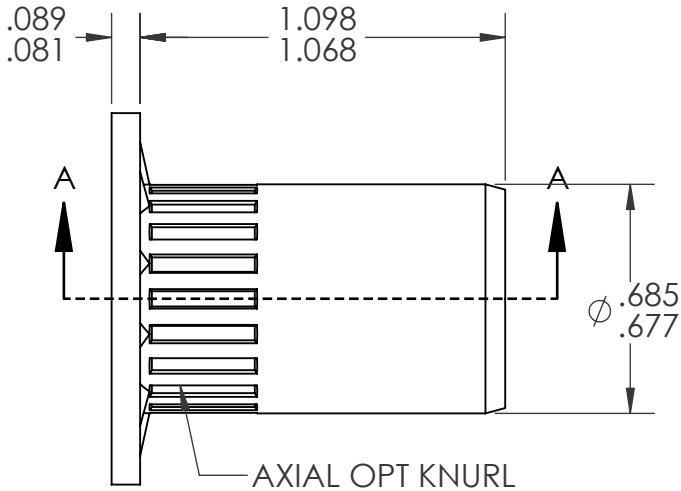
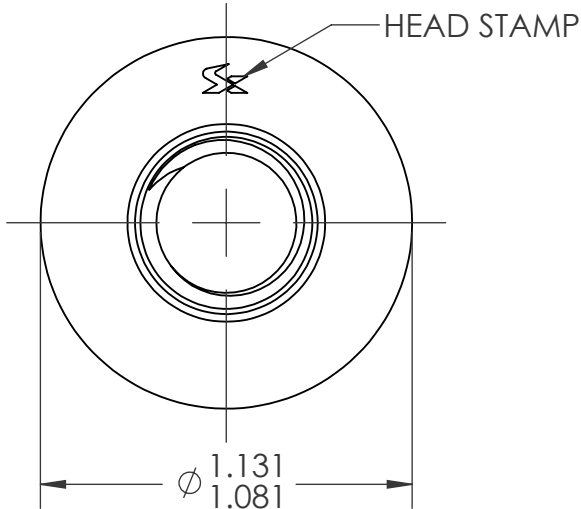


REVISIONS				
REV.	DESCRIPTION	DATE	ECN	INITIAL
A	INITIAL RELEASE	2/20/25	4605	JLC
B	HEAD TOLERANCE & GRIP	7/24/2025	4684	EAK



- NOTE:
- GRIP RANGE: .059-.138
 - HOLE SIZE: .687 +.006/-0.000 AFTER ALL APPLIED FINISHES.
 - INSTALLED LENGTH: .886 REF
 - LUBRICATION: NONE
 - INSTALLATION TOOL: SPIN-PULL.

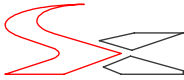
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$		DRAWN	JLC 1/24/25
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994		CHECKED	
		MATERIAL 302 STAINLESS		ENG APPR.	JVK 1/24/25
		FINISH NONE		MFG APPR.	
NEXT ASSY		USED ON		Q.A.	
APPLICATION		DO NOT SCALE DRAWING		COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358	

			TITLE:		
			1/2-13 UNC OPEN END LARGE FLANGE OPTISERT		
SIZE	DWG. NO.	REV			
A	OPT1-5013-138	B			
SCALE 1.75:1		WEIGHT:		SHEET 1 OF 1	