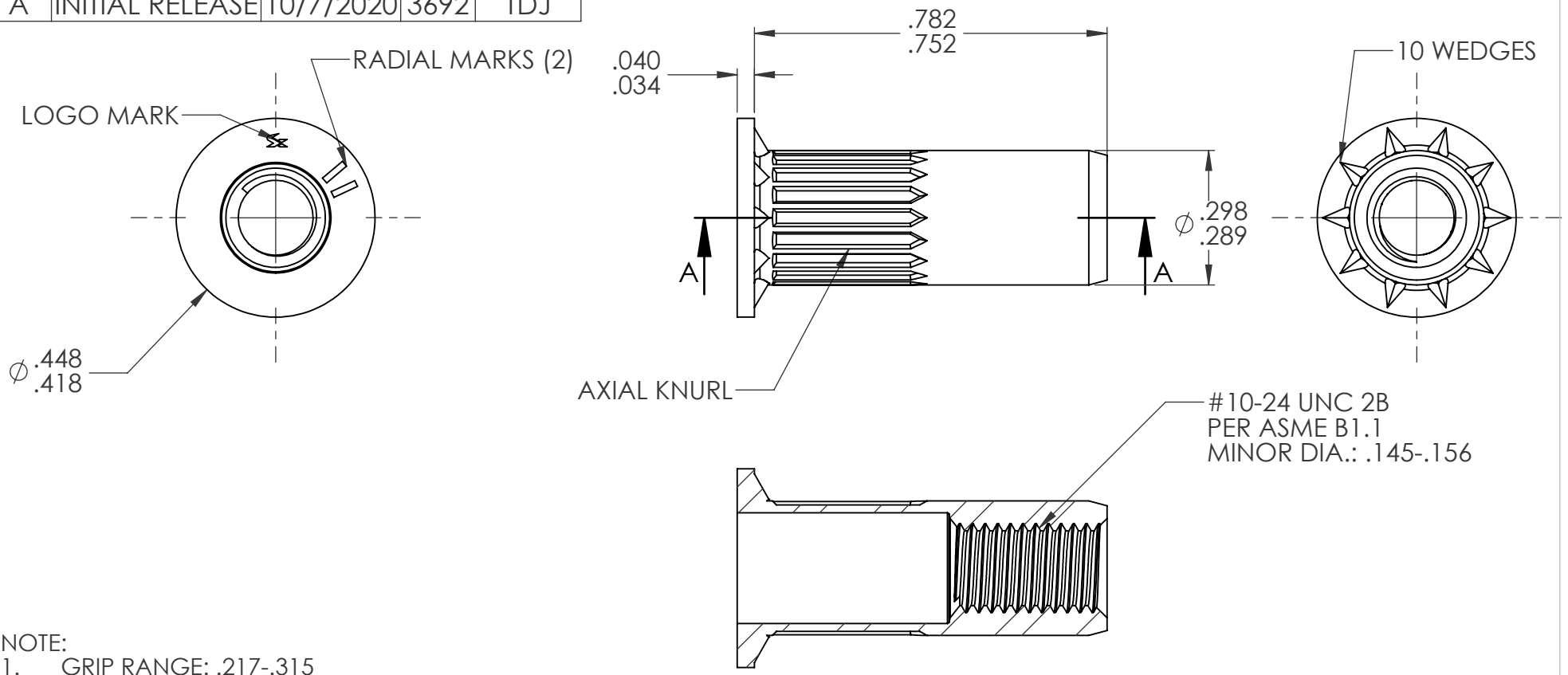
REVISIONS				
REV.	DESCRIPTION	DATE	ECN	INITIALS
A	INITIAL RELEASE	10/7/2020	3692	TDJ



SECTION A-A

NOTE:
1. GRIP RANGE: .217-.315
2. HOLE SIZE: .300 +.006/-.000 AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: .413 MAX
4. LUBRICATION: NONE
5. INSTALLATION TOOL: SPIN PULL

CUSTOMER APPROVAL:

DATE:

PROPRIETARY AND CONFIDENTIAL

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NEXT ASSY	USED ON
APPLICATION	

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: MACH ± 1 BEND ±1
TWO PLACE DECIMAL ±.01
THREE PLACE DECIMAL ±.005

INTERPRET GEOMETRIC TOLERANCING PER:
ASME Y14.5M-1994

MATERIAL
C1008/C1010

FINISH
ZINC PLATE CLEAR TRIVALENT CHROMATE PER SFS-01-001; SC1

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	TDJ	10/7/2020
CHECKED	CL	10/7/2020
ENG APPR.	JVK	10/7/2020
MFG APPR.		
Q.A.		

COMMENTS:

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Fax: 716-875-0358

TITLE:

#10-24 OPEN END LARGE FLANGE OPTISERT

SIZE	DWG. NO.	REV
A	OPT2-1024-315	A

SCALE: 3:1 WEIGHT: SHEET 1 OF 1

5 4 3 2 1