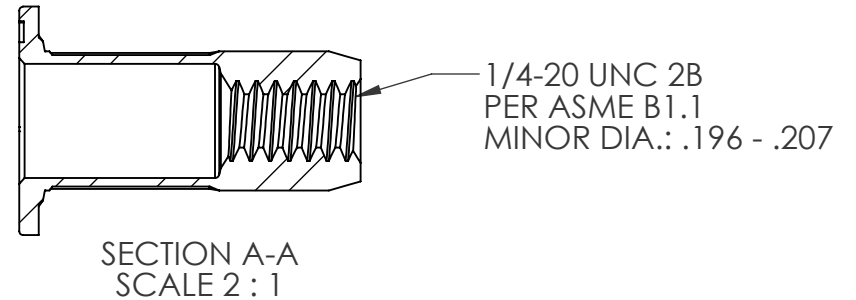
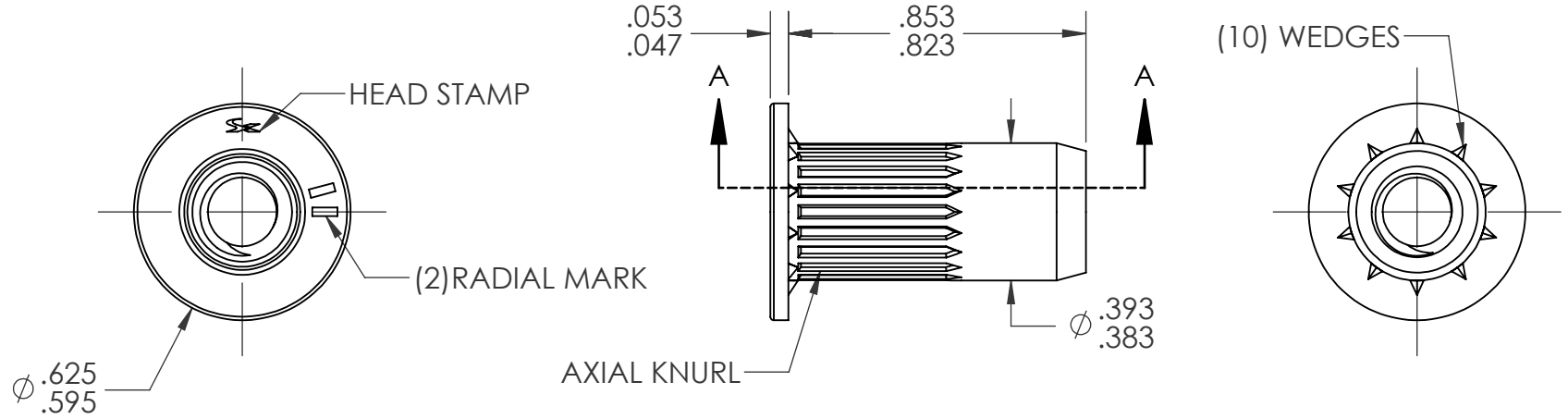


REVISIONS					
REV.	DESCRIPTION	DATE	ECN	INITIAL	
A	INITIAL RELEASE	7/31/2020	3657	ARG	



NOTE:

- GRIP RANGE: .236 - .335
- HOLE SIZE: $.394 +.006/-0.00$ AFTER ALL APPLIED FINISHES.
- INSTALLED LENGTH: .433 MAX
- LUBRICATION: NONE
- INSTALLATION TOOL: SPIN-PULL
- THREADS MEET GRADE 5 PROOF LOAD: 4250lbf PER SAE J995

PROPRIETARY AND CONFIDENTIAL
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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 ONE PLACE DECIMAL ± 0.3 TWO PLACE DECIMAL ± 0.08	DRAWN	ARG	
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED		
		MATERIAL C1008/C1010	ENG APPR.		
		FINISH ZINC PLATE CLEAR TRIVALENT CHROMATE PER SFS-01-001, SC1	MFG APPR.		
NEXT ASSY	USED ON		Q.A.		
APPLICATION		DO NOT SCALE DRAWING	COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358		TITLE: 1/4 - 20 OPEN END LARGE FLANGE OPTISERT
			SIZE DWG. NO.	REV	
			A OPT2-2520-335	A	
			SCALE: 2:1	WEIGHT:	SHEET 1 OF 1