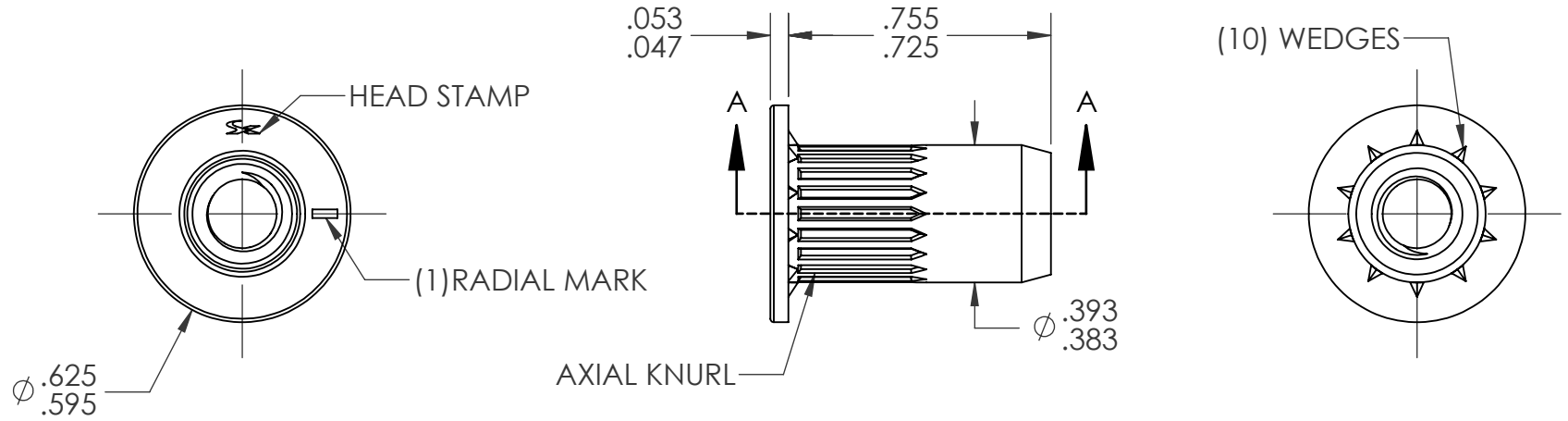


REVISIONS				
REV.	DESCRIPTION	DATE	ECN	INITIAL
A	INITIAL RELEASE	7/31/2020	3657	ARG
B	UPDATE TO GRIP RANGE; UPDATE TO THREAD CALLOUT	9/8/2020	3674	ARG



NOTE:

1. GRIP RANGE: .138 - .236
2. HOLE SIZE: .394 +.006/-0.00 AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: .433 MAX
4. LUBRICATION: NONE
5. INSTALLATION TOOL: SPIN-PULL
6. THREADS MEET GRADE 5 PROOF LOAD: 4400lbf PER SAE J995

SECTION A-A

PROPRIETARY AND CONFIDENTIAL

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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH ±1 BEND ±1 ONE PLACE DECIMAL ±0.3 TWO PLACE DECIMAL ±0.08	DRAWN	ARG	
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED		
		MATERIAL C1008/C1010	ENG APPR.		
		FINISH ZINC PLATE CLEAR TRIVALENT CHROMATE PER SFS-01-001, SC1	MFG APPR.		
NEXT ASSY	USED ON		Q.A.		
APPLICATION		DO NOT SCALE DRAWING	COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358		TITLE: 1/4-28 OPEN END LARGE FLANGE OPTISERT
			SIZE DWG. NO.	REV	
			A OPT2-2528-236	B	
			SCALE: 2:1	WEIGHT:	SHEET 1 OF 1